

TubeScan 7.4 Release Report

1 7.4.18 (23.06.22)

- QLink Editor does not override settings when closed by TubeScan anymore

Slitter/Doctoring mode (parameter "SingleLaneProcessing" must be enabled):

- Lane/daughter rolls can now be renamed (barcode or text input) via QLink Net Counter
- Lane/daughter rolls can now be loaded with a previously set name via Roll Management Window in QLink Rewinder

2 7.4.17 (17.06.22)

- Fixed qlink roll barcode/text input. Changing the roll id was not possible.
- Fixed SoftwareTrigger CheckBox in settings dialog
- Fixed entering repeat length in inch
- Handle AccessViolation during stripe copy
- Fix dead lock after ScanMode change and/or stripe copy error
- Fix "shaking" live image

3 7.4.16 (02.06.2022)

- Fix lane order in qlink slitter/rewinder
- Crop defect view to selected lane in qling rewinder/slitter
- Fix CSV file creation exception on activation of inspection
- Fixed that feature map was not properly applied for blurring of live images.
- Fixed error handling for MatrixVision cameras
- Calibration tool supports software trigger of controller firmware V3

4 7.4.15 (19.05.22)

- Fixed incorrect result from icon based measurement after loading a job
- Fix deadlock when creating csv file for features
- New input signal features: Inspection On/Off, Shutdown
- Lane evaluation for measuring defects and the according output signals

- Ready for Inspection output signal
- Fix index out of bounds exception in roll counter

5 7.4.14 (06.05.22)

- Introduced the parameter EdgeExtensionRadius to EdgeDetectionSettings(.xml).
- Improved calculation of Sobel edge detection for the 'fastest' method in EdgeDetection (aka featureMap) module.
- Fix dead lock in text/texture inspection
- Fix shifted defect pixels from rollmap
- Fix loading 7.2. rollmap files (defect pixels were shown wrong)

6 7.4.13 (14.04.22)

- EdgeDetectionSettings(.xml) are now system settings and no longer dependent on the currently loaded job
- Fixed crash due to a *ArgumentOutOfRangeException* in *RollNetCounter.UpdateInspectionCounters*

7 7.4.12 (05.04.22)

- Fix height compensation factor for coarse inspection
- Save settings of editor or viewer if completely shut down or when settings window was closed, but only with a valid license
- Auto roll protocol sources for different editor modes (*Editor, Viewer, Unlicensed*)
- Fixed that the QLink rewinder does not find the defect on current position when machine stops in defect found mode
- Introduced option to disable the auto start of QLinkEditor
„**EditorAutoStart**“ in *QLinkConfiguration.xml*, by default set to „**true**“
- Introduced option to allow the user to kill the QLinkEditor process by a right click on the QLink button.
„**AllowUserToKillEditorProcess**“ in *QLinkConfiguration.xml*, by default set to „**false**“
- Fixed that QLink Editor loads rolls, even if „**AutoRollLoad**“ in *QLinkConfiguration.xml* is disabled.
- Fixed that QLink Editor automatically loads online rolls, even if „**AutoSwitchToNextOnlineRoll**“ is disabled.

8 7.4.11 (4.4.22)

- Fix exception in settings logger
- Fixed rotation for text / texture overlays
- Fix for not decoding barcodes during job creation

9 7.4.10 (30.03.22)

- Do not remove defects from graphical defect queue after camera has been stopped
- Fixed placement of qlink defects when rewinder sync offset and workflow to waste offset is set
- Fix PDF comparison/validation for rotated view

QLink:

- Also switch arrow buttons on DynamicRollMapWindow, QLinkEditor and QLinkRewinder when roll direction of embedded rollmap is set to *"RightToLeft"*
- Fixed deadlock: when feature zones are defined (DeltaE, Barcode, Distance...) and production is active, TubeScan hangs after enabling inspection.
- Load reels via barcode from any available queue (Pending/Sealed/...) and source
- Load specific lane/daughter reel via barcode
TubeScan looks
Parameter *"SingleLaneProcessing"* in *"RollMapSettings.xml"* must be enabled
- Show lane/daughter reel numbers starting with 1 instead of 0

10 7.4.9 (23.03.22)

- Fix blocking issue on automatic roll reset
- Lane/Top detection can be enabled without auto matrix enabled
- Add zone multiplication in zone editor
- Fix handling for empty codes in customized variable data zones
- Possibility to flush csv file after each repeat for feature zones
- Do not remove defects from defect queue when stopping camera
- Simulator:
 - Fix film reloading
 - Fix velocity handling
 - Fix license handling
- Fix manual zoom when padding changes

- Prevent error message when neither fine nor coarse inspection is enabled
- Fix alarm duration setting when placement is not licensed
- Fix issue with pdf calibration

11 7.4.8 (28.02.22)

- Fix missed frame handling for camera
- Fix blocking issue when taking reference image
- TS Factory Settings tool added

12 7.4.7 (23.02.22)

- Fix NullPointerException in during Inspection (WriteDefectsToMemoryStream)
- Fixed, that too small OBR / OCR zones were not entirely removed from zone editor
- QLinkEditor/Viewer now displays correct defect size colors (yellow, orange, red) in offline mode
- Coarse Inspection now counts defects and outputs signals correctly
- Fix hanging roll reset in qlink
- Up to 10 repeats in live view

13 7.4.6 (14.02.22)

- GraphicalDefectQueue scales the target position correctly now
- QLinkEditor/Viewer now displays correct roll information
- Fixed, that overflow status was triggered too early, which causes inspection to be stopped accidentally (introduced in v7.4.5)

14 7.4.5 (11.02.22)

- Allow to load normal or reflective bright camera settings in calibration tool
- Fix exceptions in PDF comparison and placement of newly loaded pdf file
- Support for new human readable license format
- Additional defect found strategy for forcing minimal signal length (Extended Settings: IOControlSettings.ForceSignalLength)
- Adaptions for Cougar Camera: See document "Cougar TubeScan Configuration"
- Fixed zoom in Visual Settings Window

- Handling for missed frames

15 7.4.4 (28.01.22)

- Fixed that reference image in zone editor was not visible (introduced with v7.4.3)
- Fix for difference image when subsampling is enabled.

16 7.4.3 (25.01.22)

- Added new parameter AllowRestartAfterScanModeChange in EnvironmentSettings.xml (default value is *false*)
- Disabled Averaging during Clear Label Inspection
- QLink Webservice
- Fixed missing I2C exception for Bluefox camera (TubeScan and TubeCalibration)
- Fix zones with subsampling enabled
- Fix Averaging overlay with subsampling
- Log command line arguments
- Improved automatic defect selection of QLinkRewinder when the machine has stopped for a defect and "DefectControl" is used
- Introduced parameter *"SingleLaneProcessing"* in *"RollMapSettings.xml"*
Together with a QLinkPress licenses this option enables QLinkSlitter mode with extended reel/order statistics and state management for lanes/daughter reels via roll map control. Column visibility can be changed in the also newly added settings tab "Net Counter Settings".
In combination with a QLinkRewinder license the operator can choose which lane should be loaded from a QLink protocol
- Predict next roll number before entering production mode
Only works when the order already exists
- Introduced an option to disable automatic reel loading in QLinkEditor/Viewer
AutoRollLoad (default = true) in QLinkEditorSettings.xml
- Fix Exception when opening job window
- Fix location of defect queue window
- Fixed registration issue on icon-based measurement, due to alpha channel mismatch between live and reference image

17 7.4.2 (16.12.21)

- Padding dependent on ScanMode
- Fix exception ing settings archiver
- Fix teamviewer id logging
- Do not discard pdf when reopening PDF Comparison (bug dependent on calibration)
- Fix reading old rollmap files
- Fix signal handling for qlink
- Fix crash and deadlock in QLinkEditor
- Show used output signals in settings dialog for selected defect mode
- Cougar camera support
- Fix wrong assignment in PlacementSettings when updating from older versions
- fix handling for height compensation factor when changing ScanMode

18 7.4.1 (17.11.21)

- Fix coarse inspection with subsampling
- Clear feature zones when not licensed anymore
- fixed a potential stride usage problem.
- fixed incorrect stride value for using featuremap in blob module.
- fixed unhandled exception in qlink settings archiver

19 Revision 7.4.0

Initial Version