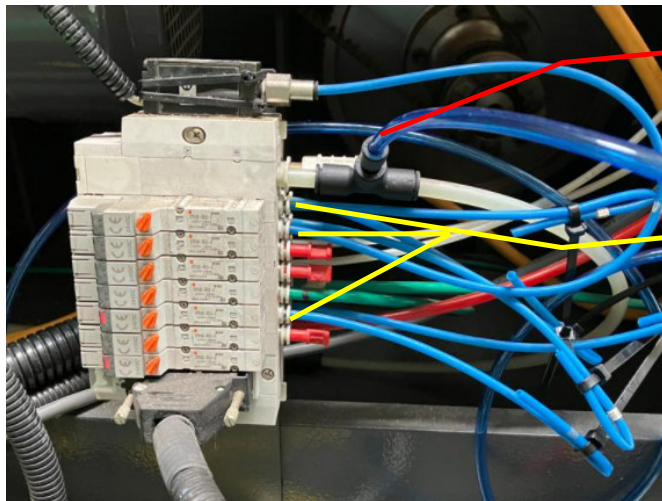
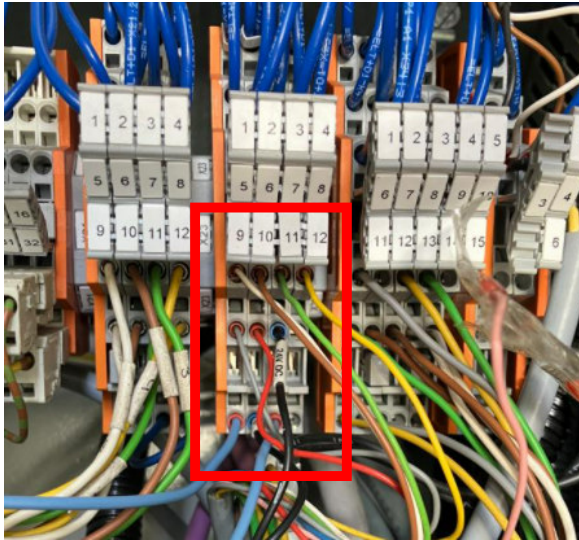




Air output to new  
teknek

Close air output

X23

| 5   | 6   | 7                             | 8  |
|-----|-----|-------------------------------|----|
|     |     | 24V input for<br>new teknek   |    |
| 9   | 10  | 11                            | 12 |
| 24V | GND | Signal (cover<br>teknek open) |    |

24V signal when machine  
is running for old upper  
teknek roller

24V signal when machine  
is running for old lower  
teknek roller