

On Customer Site

Visit Report

Reference :

Commande BSTe France : CM1912027		Call / PM number : PM265	
Customer :	Hélios (Périers)	System :	Registar_20
Customer Contact :	M. Stéphane Aubril	ASO / WA :	WA19431
Customer Order number :		Machine Nickname :	BIVA 6 – CI30302

Visit Purpose :

Mechanical Preparation	☐	Installation	☐	Start-up	☐
Maintenance	☒	Under Contract	☒	Out of Contract	☐
Troubleshoot	☐	Under Warranty	☐	Out of Warranty	☐
Instruction	☐ Yes				
	☒ No				

	07/12/2021	/ /	/ /	/ /	/ /	/ /
Travel To	0					
Start Time	8 :30					
Lunch Time	0					
End Time	12 :00					
Travel From	0					

Details	Maintenance préventive du système Registar_20 sur presse DCM BIVA 6 - Backup Acronis.
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Purpose of the visit completed : Yes ☒ No ☐

Need a new visit : Yes ☐ No ☒

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Maintenance Checklist for Registar_20

Available supporting documents :

- Registar_20 Maintenance routines.docx

Customer name and place : [Hélios / 43 route de la ZI, 50430 Lessay](#)

Contact person at customer / Title : [M. Stéphane Aubril \(Responsable de Production\)](#)

Customer Mail & Mobile/Landline : saubril@helios-imp.com / +33 6 37 17 08 20

System Type : [Registar_20](#)

WA/ASO : [WA19431](#)

Machine Manufacturer/Model/Nickname : [DCM / BIVA / BIVA 6](#)

Date : [07/12/2021](#)

Name : [Jean-Baptiste Nguyen](#)

Comments :

Signatures :

BST eltromat FSE

Customer

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Prior to a Preventive Maintenance:

Check for system affecting modification reports and software releases.

Check with customer about problems and demands.

1- Onduleur

Batterie a changé tous les 5 ans

Vérification statuts UPS par logiciel interne maintenance BECKHOFF.

- Battery status : OK
- Capacity : 100%



2- Fibre de lecture de marque

	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
Status	OK	OK	OK	OK	OK	OK	OK	OK
Calibration Channel1	DONE	DONE	DONE	DONE	DONE	DONE	DONE	DONE
Calibration Channel2	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Vérification structurelle des fibres coté support amovible. Nettoyage avec anti static product

Nombre de fibres optique par unité d'impression = 1 ou 2

Calibration des fibres par outils interne BST RSH Reference Box 0 Mirror Tube (PN 3BGSO325790)

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3- Nettoyage traverse support Fibre + Réflecteur/Miroir

	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
Miroir	Clean	Clean	Clean	Clean	Clean	Clean	Clean	Clean
Traverse	OK	OK	VIS FIXATION NON UTLISABLE	OK	OK	OK	ATTENTION vis fixation	VIS FIXATION NON UTLISABLE

4- Vérification tous les connecteurs sur RSH

	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
RSH	OK	OK	OK	OK	OK	OK	OK	OK

5- Moteur d'entraînement du groupe :

Arbre commun :

Vérification du montage mécanique du codeur principal

Accouplement statut

Vérification du jeu cylindre/codeur Sinon recalibration.

Vérification du jeu mécanique du compensateur.

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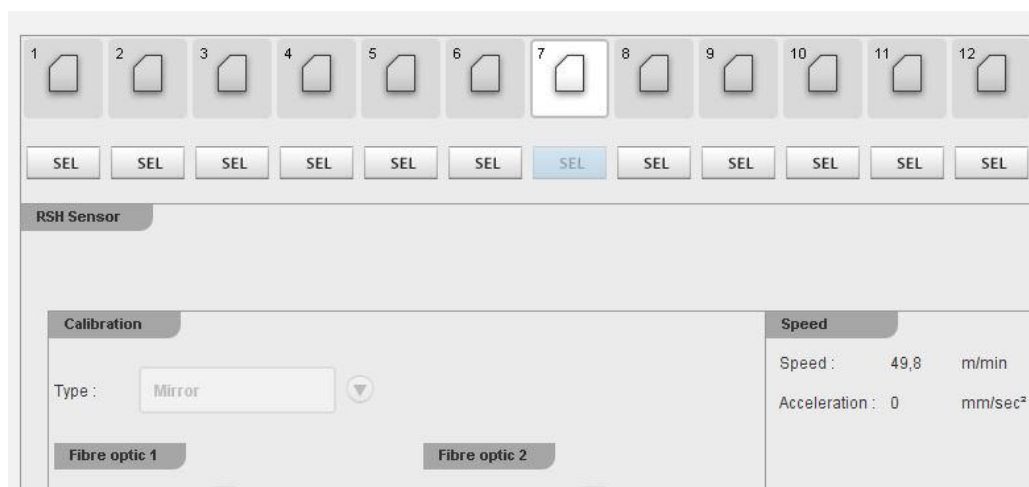
Vérification par déplacement mini milieu maxi la constance des valeurs.

	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
Min/MAX	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Center	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Moteur indépendant :

Affecter tous les groupes sur un nouveau job et vérifier en barbotage la vitesse et l'accélération des unités d'impression à l'aide de l'outil de mesure BST :

Vitesse Stable entre chaque Groupe d'impression.

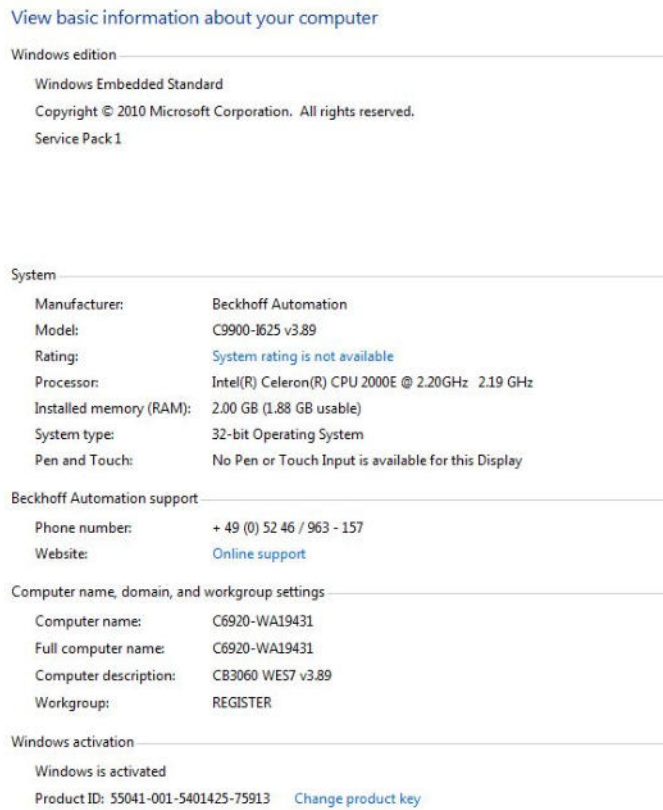


6- Fan Fonction et Nettoyage : **OK**

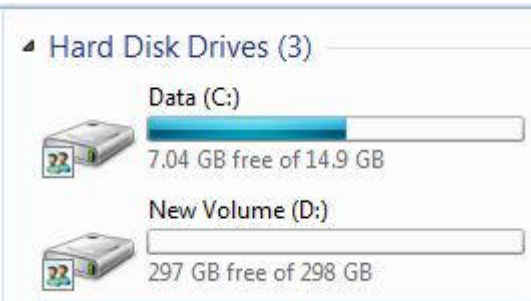
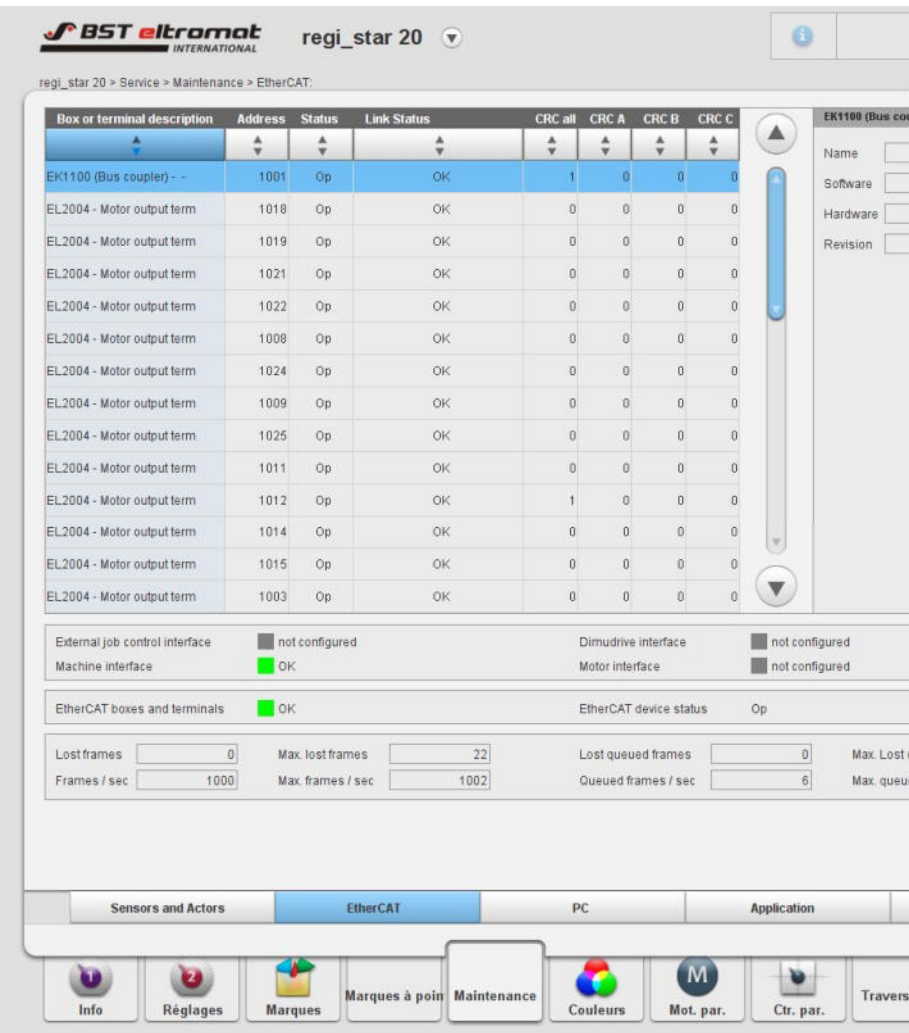
7- Maintenance OS (CHKDSK Partition C – Cleanup – Tool scan HDD)

Teamviewer version et test	Version 7 à VERSION12
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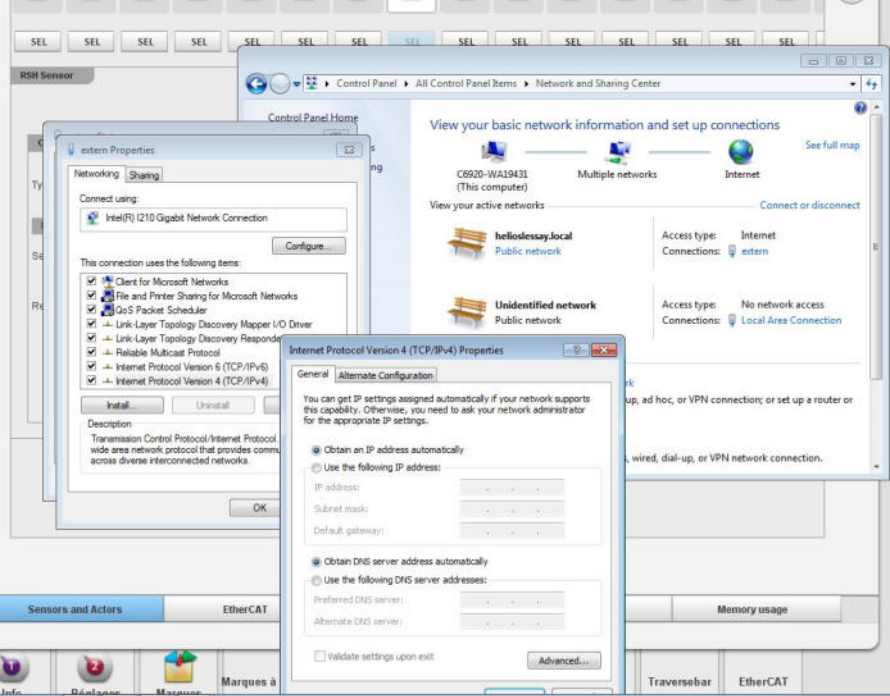
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• Backup existe sur D partition • Acronis • BEKOhof tool	ACRONIS + ELTROMAT FOLDER
Registrar Version	
Control Panel System	

On Customer Site

Control Panel HDD	
Ethercat Status ? Message d'erreur.	OK 
Teamviewer ID ou adress IP MOROS	Bypass moros and direct connection and set network as automatic

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	 The screenshot shows a Windows 7 desktop environment. In the background, the 'Control Panel Home' window is open, displaying 'View your basic network information and set up connections'. It shows the computer name 'C6920-WA19431 (This computer)' and lists active networks: 'heliosdssap.local' (Public network) and 'Unidentified network' (Public network). Overlaid on this are two other windows. The 'Network Properties' window shows the 'Sharing' tab with 'Connect using: Intel(R) i210 Gigabit Network Connection'. It lists several checked items: 'Client for Microsoft Networks', 'File and Printer Sharing for Microsoft Networks', 'QoS Packet Scheduler', 'Link-Layer Topology Discovery Mapper I/O Driver', 'Link-Layer Topology Discovery Response', 'Reliable Multicast Protocol', 'Internet Protocol Version 6 (TCP/IPv6)', and 'Internet Protocol Version 4 (TCP/IPv4)'. The 'Internet Protocol Version 4 (TCP/IPv4) Properties' window is in the foreground, showing the 'General' tab. It has radio buttons for 'Obtain an IP address automatically' and 'Use the following IP address'. The 'Obtain an IP address automatically' option is selected. There are also fields for 'IP address', 'Subnet mask', 'Default gateway', 'Preferred DNS server', and 'Alternate DNS server'. The 'Validate settings upon exit' checkbox is unchecked. The taskbar at the bottom shows icons for 'Info', 'Démarrage', 'Marques à', and 'Traversebar'.
CHKDSK C:	OK

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Notes
