

On Customer Site

Visit Report

Reference :

Commande BSTe France : CM2103037		Call / PM number : PM 382	
Customer :	Schur Flexibles Uni Roto	System :	Webvideo_star 2000
Customer Contact :	M. Aurelien Gervois	ASO / WA :	WA18482
Customer Order number :		Machine Nickname :	Roto 09

Visit Purpose :

Mechanical Preparation	☐	Installation	☐	Start-up	☐
Maintenance	☒	Under Contract	☒	Out of Contract	☐
Troubleshoot	☐	Under Warranty	☐	Out of Warranty	☐
Instruction	☐ Yes				
	☒ No				

	27 / 10 / 2022	/ /	/ /	/ /	/ /	/ /
Travel To	0					
Start Time	12h00					
Lunch Time	0.5					
End Time	13h30					
Travel From	0.5					

Details	
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Purpose of the visit completed : Yes ☒ No ☐

Need a new visit : Yes ☐ No ☒

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Maintenance Checklist for wevideo_star 2000

Available supporting documents :

- iPQ-Center Setup Instruction
- iPQ-Center Maintenance routines
- WSC-Camera Maintenance routine
- LED illumination maintenance routine

Customer name and place : [Schur Flexibles Uni Roto – 24 Hameau de la Neuville – 62127 Averdoingt - France](#)

Contact person at customer / Title : [M. Aurelin Gervois \(Maintenance \)](#)

Customer Mail & Mobile/Landline : Aurelien.gervois@schurflexibles.com / +33 6 02 03 59 57

System Type : [wevideo_star 2000](#)

WA/ASO : [WA18482](#)

Machine Manufacturer/Model/Nickname : [Bobst / Rotomec 4003 MP 1100-350-C / Roto 09](#)

Date : [28/10/2022](#)

Name : [Richard Relin](#)

Comments :

Signatures :



Richard Relin
2022-11-12
T12:08:44+01:00



Aurelien Gervois 2022-10-28T13:18:34+02:00

On Customer Site

BST eltromat FSE

Customer

Prior to a Preventive Maintenance :

Check for system affecting modification reports and software releases.

Check for iPQ-Spectral sensor replace date.

Check with customer about problems and demands.

OK/NOK/NA

1. Replace filters of cabinets, check fan function.

☒ ☐ ☐

2. Visual check of system basic hardware condition :

OK/NOK/NA

- Check if all screws are in position and tightened.
- Check cables for damages and correct fit in cable trunks.
- Check if all connectors are tightened.

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3. Check image quality of screens with test pattern :

OK/NOK/NA

- Load test pattern from screen supplier on computer and display on all screens.
- Check for color quality, pixel defects, contrast, brightness.
- Recalibrate touch screen if necessary.

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4. Traverse and WSC-Camera according to separate instruction :

OK/NOK/NA

- Replace flash bulbs for main flash.
- Clean glasses in front of main flash.
- Change filters, check fan function.
- Clean lens from dust.
- Clean shadow reducing backplate.
- Check flash bulb in lacquer (Cold Seal) flash.
- Clean half mirrored glass in lacquer flash.
- Check ZIF function with buttons on WSC Control Board.
- Visual check and cleaning of traverse bars.

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5. Check power flash or homogeneous BackPlate :

OK/NOK/NA

- Check function of flash bulbs according to instruction.
- Clean surface of white plate.
- Visual check and cleaning of traverse bars.

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☒	☐	☐
☒	☐	☐

6. Alarm status indicator :

OK/NOK/NA

- Check function of light bulbs in green, yellow and red.
- Check function of acoustic alarm.

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☐	☒	☐

7. Verify the web way in front of line cameras and under measurement wheel :

OK/NOK/NA

- There must be no waves on the web.
- The rollers must be smooth, not (max. slightly) spiraled. (iPQ-Check, sis,icm,bc).
- The guide rollers must rotate with the web speed.
- The measuring wheel must be mounted on a roller wrapped $\geq 90^\circ$ material.
- The line camera must be mounted according to project drawing.
- Web guiding unit in machine must be in operation.

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8. Check measurement wheel :

OK/NOK/NA

- Mounted according to latest mechanical drawing.
- Pressure according to iPQ-Check maintenance manual. (10-15N)
- No dirt or damages on rubber surface.
- Smooth running.
- Running on the web.
- Not too far from line camera unit (≤ 1 meter).
- Rollers not or only slightly spiraled.

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	OK/NOK/NA
9. Exchange the UPS battery according to iPQ-Check maintenance.	☐ ☐ ☒
- Model : _____ Date : _____	
 10. Check for useful software update with release letter : (*)	 OK/NOK/NA
- Update to latest released software version IF system is affected from bug fixes and/or new functions and features.	☐ ☐ ☒
- Check if an update of communication Workflow components is also necessary.	☐ ☐ ☒
 11. Check function and performance of the system :	 OK/NOK/NA
- Check remote service function with BST eltromat RS. (**)	☒ ☐ ☐
- Teamviewer Version check and upgrade (v12) :	☒ ☐ ☐
- Check availability of system in customer network for snapshot gallery, pdf-upload And WorkFlow applications.	☐ ☐ ☒
 12. Give an instruction and production guiding for system operators.	 OK/NOK/NA
- Explain new functions from software upgrade	☐ ☒ ☐
- Proceed a practice training at machine about all basic functions.	☐ ☒ ☐
- Explain special functions more detailed on operators request.	☐ ☒ ☐
- Guide the production and watch how operators work with the system to give hints for a better operation.	☐ ☒ ☐
 13. Backup for customer :	 OK/NOK/NA
- <i>Preconditions : above points are checked and okay</i>	☒ ☐ ☐
- Backup HardDisk or Image-PC exist from current Base Image -PC.	☐ ☒ ☐
- If NOK on previous point, make a new Image-PC or Backup HDD.	☐ ☒ ☐
- Write date and WA/ASO number on Backup HardDisk or Image-PC file name and give a copy to the customer.	☐ ☒ ☐
	OK/NOK/NA
14. Make a backup for our own service purpose and put this on our server. (***)	☒ ☐ ☐

On Customer Site

Technical datas

Computer name : [18482](#)

Total Physical Memory : [4 GB](#)

Free Space in C Drive (System) : [190 GB](#)

Free Space in D Drive (Data) : [4 GB](#)

OS : [Windows 7 PRO](#)

Computer Model / Image : [1.0.1](#)

(**) **Remote Maintenance (Teamviewer)**

IP address :

Subnet mask :

Default gateway :

Preferred DNS server :

Alternate DNS server :

Remote Access (Snapshot gallery, pdf upload, WF applications)

IP address :

Subnet mask :

Default gateway :

Preferred DNS server :

Alternate DNS server :

Teamviewer ID : [943 958 422/ V12](#)

On Customer Site

	OK/NOK/NA
(**) - Dcf and pdfx folder	☐ ☒ ☐
- Windows Credentials	☐ ☒ ☐
- iPQ-xxxxxx_bak_date_time.zip file generated from sysconfig.py	☐ ☒ ☐
- MmxlpmMap file in mmx folder for Check systems (Overlapping)	☐ ☒ ☐
- Screenshot from Application settings	☐ ☒ ☐
- Screenshot from visconfig.py (Mmx + Srb + Image)	☐ ☒ ☐

Parts replaced during Preventive Maintenance :

1 – 8 Flash Bulbs

2 -

Parts suggested to replace during the next Maintenance :

1 – 8 Flash Bulbs

3 -

2 -

4 -

Part need to be replaced as soon as possible :

1 -

4 -

2 -

5 -

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Notes
