

On Customer Site

Visit Report

Reference :

Commande BSTe France : CM1912027		Call / PM number : PM336	
Customer :	Hélios (Lessay)	System :	Registar_20
Customer Contact :	M. Stéphane Aubril	ASO / WA :	ASO059446 / WA20831
Customer Order number :		Machine Nickname :	BIVA 2 – CI12894

Visit Purpose :

Mechanical Preparation	☐	Installation	☐	Start-up	☐
Maintenance	☒	Under Contract	☒	Out of Contract	☐
Troubleshoot	☐	Under Warranty	☐	Out of Warranty	☐
Instruction	☐ Yes				
	☒ No				

	09/06/2022	/ /	/ /	/ /	/ /	/ /
Travel To	0					
Start Time	11h00					
Lunch Time	0					
End Time	15h00					
Travel From	0					

Details	Maintenance préventive du système Registar_20 sur presse DCM BIVA 2. Backup Acronis.
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Purpose of the visit completed : Yes ☒ No ☐

Need a new visit : Yes ☐ No ☒

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Maintenance Checklist for Registar_20

Available supporting documents :

- Registar_20 Maintenance routines.docx

Customer name and place : [Hélios / 43 route de la ZI, 50430 Lessay](#)

Contact person at customer : [M. Stéphane Aubril \(Responsable de Production\)](#)

Customer Mail & Mobile/Landline : saubril@helios-imp.com / +33 6 37 17 08 20

System Type : [Registar_20](#)

ASO/WA : [ASO059446/WA20831](#)

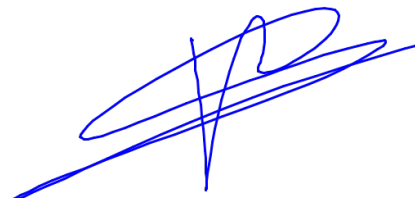
Machine Manufacturer/Model/Nickname : [DCM / BIVA / BIVA 2](#)

Date : [09/06/2022](#)

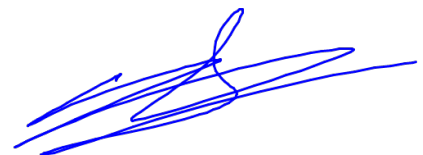
Name : [Richard Relin](#)

Comments :

Signatures :



Richard Relin 2022-06-10T11:17:25+02:00



Stéphane Aubril 2022-06-10T11:07:19+02:00

BST eltromat FSE

Customer

On Customer Site

Prior to a Preventive Maintenance :

Check for system affecting modification reports and software releases.

Check with customer about problems and demands.

1- Onduleur

Batterie a changé tous les 5 ans

Vérification statuts UPS par logiciel interne maintenance BECKHOFF.

- Battery status : OK
- Capacity : 100%



2- Fibre de lecture de marque

	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
Status	OK	OK	OK	OK	OK	OK	OK	A CHANGER
Calibration Channel1	DONE	DONE	DONE	DONE	DONE	DONE	DONE	DONE
Calibration Channel1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Vérification structurelle des fibres coté support amovible. Nettoyage avec anti static product

Nombre de fibres optique par unité d'impression = 1 ou 2

Calibration des fibres par outils interne BST RSH Reference Box 0 Mirror Tube (PN 3BGSO325790)

3- Nettoyage traverse support Fibre + Réflecteur/Miroir

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	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
Miroir	Clean	Clean	Clean	Clean	Clean	Clean	Clean	Clean
Traverse	OK	OK	OK	OK	OK	OK	OK	OK

4- Vérification tous les connecteurs sur RSH

	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
RSH	OK	OK	OK	OK	OK	OK	OK	OK

5- Moteur d'entrainement du groupe :

Arbre commun :

Vérification du montage mécanique du codeur principal

Accouplement statut

Vérification du jeu cylindre/codeur Sinon recalibration.

Vérification du jeu mécanique du compensateur.

Vérification par déplacement mini milieu maxi la constance des valeurs.

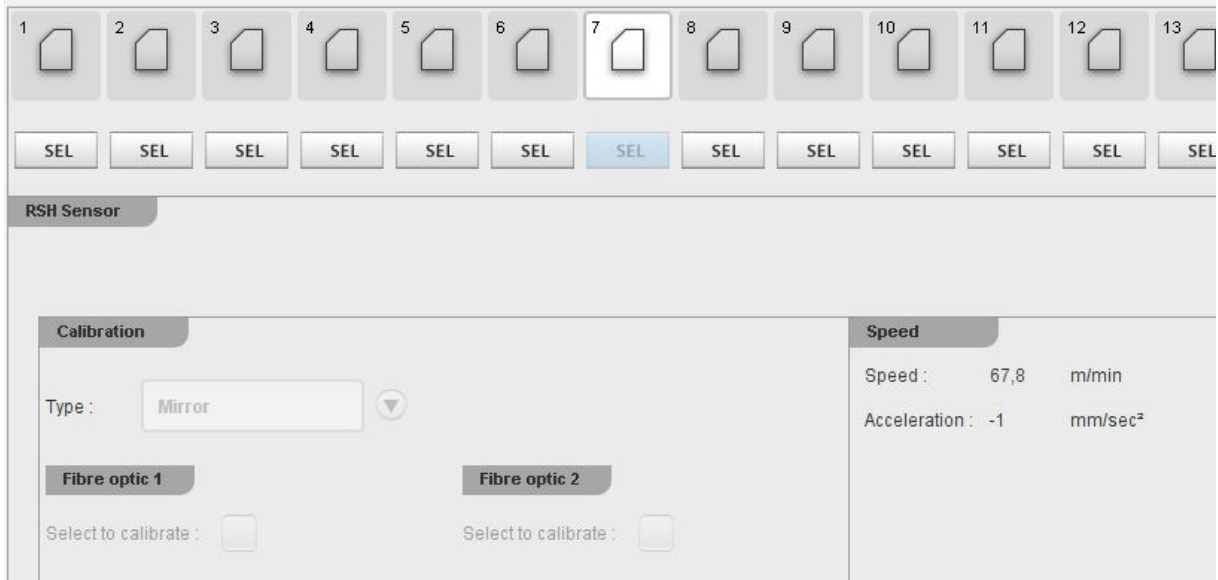
	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
Min/MAX	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Center	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Moteur indépendant :

Affecter tous les groupes sur un nouveau job et vérifier en barbotage la vitesse et l'accélération des unités d'impression à l'aide de l'outil de mesure BST :

Vitesse Stable entre chaque Groupe d'impression. ATTENTION PU 6-7 VARIATION ACCELERATION, il faut vérifier accouplement ou motorisation

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6- Fan fonction et nettoyage : **OK**

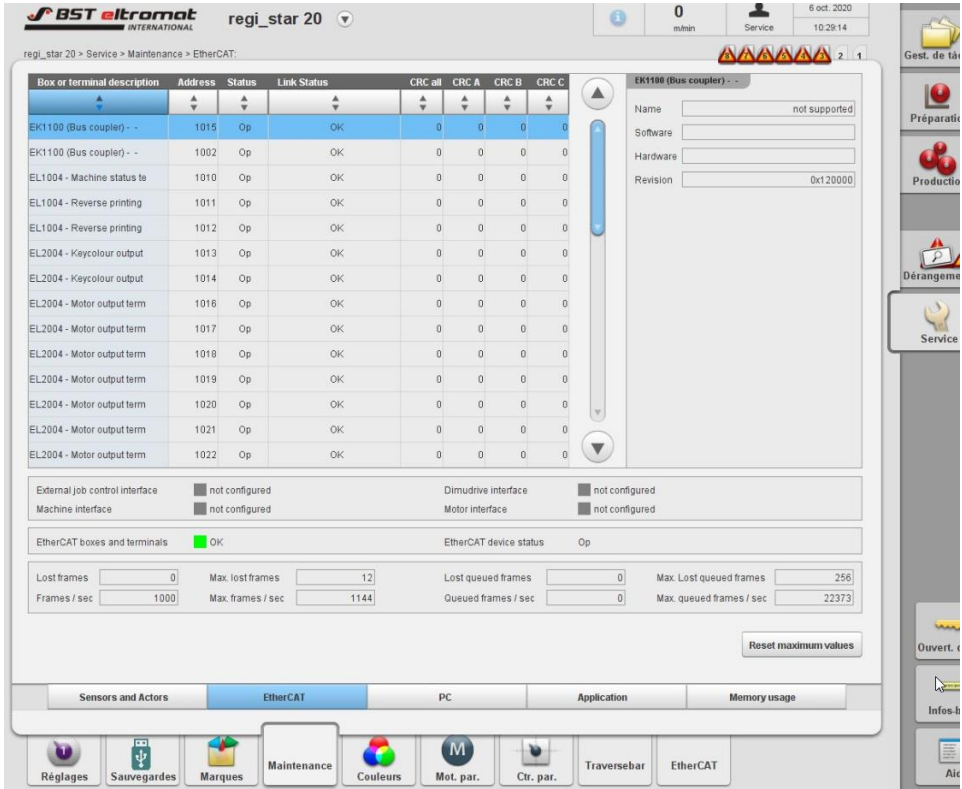
7- Maintenance OS (CHKDSK Partition C – Cleanup – Tool scan HDD)

Teamviewer version et test	VERSION12
- Backup existe sur D partition - Acronis - BEKOhof tool	ACRONIS + ELTROMAT FOLDER
Registar Version	3.9.002

On Customer Site

Control Panel System	View basic information about your computer Windows edition Windows Embedded Standard Copyright © 2010 Microsoft Corporation. All rights reserved. Service Pack 1  System Manufacturer: Beckhoff Automation Model: C9900-I625 v.3.91 Rating: System rating is not available Processor: Intel(R) Celeron(R) CPU 2000E @ 2.20GHz 2.19 GHz Installed memory (RAM): 2.00 GB (1.88 GB usable) System type: 32-bit Operating System Pen and Touch: No Pen or Touch Input is available for this Display Beckhoff Automation support Phone number: + 49 (0) 52 46 / 963 - 157 Website: Online support Computer name, domain, and workgroup settings Computer name: RS-ASO059446 Change settings Full computer name: RS-ASO059446 Computer description: regi_star Workgroup: REGISTER Windows activation Windows is activated Product ID: 55041-001-5401524-75046 Change product key  Learn more online...
Control Panel HDD	install or change a program Map network drive >> Hard Disk Drives (3) System (C:) 4.43 GB free of 14.6 GB Data (D:) 292 GB free of 298 GB Local Disk (E:) 1.46 TB free of 1.81 TB
Ethercat Status ? Message	OK

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d'erreur.	
Teamviewer ID ou adress IP MOROS	1189080909
CHKDSK C:	OK

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Notes
