

Visit Report

Reference :

Commande BSTe France : CM1706003		Call / PM number : PM318	
Customer :	SP Group	System :	iPQ Center
Customer Contact :	M. Guy Lulka	ASO / WA :	ASO025108 / WA19450
Customer Order number :		Machine Nickname :	H12

Visit Purpose :

Mechanical Preparation	☐	Installation	☐	Start-up	☐
Maintenance	☒	Under Contract	☒	Out of Contract	☐
Troubleshoot	☐	Under Warranty	☐	Out of Warranty	☐
Instruction	☐ Yes				
	☒ No				

	26 / 02 / 2021	/ /	/ /	/ /	/ /	/ /
Travel To	4.0					
Start Time	8h30					
Lunch Time	0.5					
End Time	17h30					
Travel From	4.0					

Details	Maintenance préventive du système iPQ Center sur presse W&H. Changement de Disque dur. Mise a jour du système + copie Disque dur
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Purpose of the visit completed : Yes ☒ No ☐

Need a new visit : Yes ☐ No ☒

On Customer Site

A.Darcel

Maintenance Checklist for iPQ systems

Available supporting documents :

- iPQ-Center Setup Instruction
- iPQ-Center Maintenance routines
- WSC-Camera Maintenance routine
- LED illumination maintenance routine

Customer name and place : [SP Group / 1 rue Claude Bernard, 62000 Arras](#)

Contact person at customer / Title : [M. Guy Lulka \(Responsable atelier maintenance\)](#)

Customer Mail & Mobile/Landline : guy.lulka@spg-pack.com / +33 6 22 33 11 46

System Type : [iPQ Center](#)

WA/ASO : [ASO025108/WA19450](#)

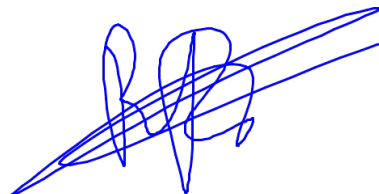
Machine Manufacturer/Model/Nickname : [W&H / Heliostar SH / H12](#)

Date : [22/02/2022](#)

Name : [Richard Relin](#)

Comments :

Signatures :



Richard Relin 2022-02-22T19:07:19+01:00



Guy Lulka 2022-02-22T17:53:10+01:00

BST eltromat FSE

Customer

Prior to a Preventive Maintenance :

Check for system affecting modification reports and software releases.

Check for iPQ-Spectral sensor replace date.

Check with customer about problems and demands.

1. Replace filters of cabinets, check fan function.

OK/NOK/NA

☒ ☐ ☐

2. Visual check of system basic hardware condition :

OK/NOK/NA

- Check if all screws are in position and tightened.
- Check cables for damages and correct fit in cable trunks.
- Check if all connectors are tightened.

☒ ☐ ☐

☒ ☐ ☐

☒ ☐ ☐

3. Check image quality of screens with test pattern :

OK/NOK/NA

- Load test pattern from screen supplier on computer and display on all screens.
- Check for color quality, pixel defects, contrast, brightness.
- Recalibrate touch screen if necessary.

☒ ☐ ☐

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☒ ☐ ☐

4. Traverse and WSC-Camera according to separate instruction :

OK/NOK/NA

- Replace flash bulbs for main flash.
- Clean glasses in front of main flash.
- Change filters, check fan function.
- Clean lens from dust.
- Clean shadow reducing backplate.
- Check flash bulb in lacquer (Cold Seal) flash.
- Clean half mirrored glass in lacquer flash.
- Check ZIF function with buttons on WSC Control Board.
- Visual check and cleaning of traverse bars.

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5. Check power flash or homogeneous BackPlate :

OK/NOK/NA

- Check function of flash bulbs according to instruction. ☒ ☐ ☐
- Clean surface of white plate. ☒ ☐ ☐
- Visual check and cleaning of traverse bars. ☒ ☐ ☐

6. Alarm status indicator :

OK/NOK/NA

- Check function of light bulbs in green, yellow and red. ☒ ☐ ☐
- Check function of acoustic alarm. ☒ ☐ ☐

7. Verify the web way in front of line cameras and under measurement wheel :

OK/NOK/NA

- There must be no waves on the web. ☒ ☐ ☐
- The rollers must be smooth, not (max. slightly) spiraled. (iPQ-Check, sis,icm,bc). ☒ ☐ ☐
- The guide rollers must rotate with the web speed. ☒ ☐ ☐
- The measuring wheel must be mounted on a roller wrapped $\geq 90^\circ$ material. ☐ ☒ ☐
- The line camera must be mounted according to project drawing. ☒ ☐ ☐
- Web guiding unit in machine must be in operation. ☒ ☐ ☐

8. Line ship cameras and illumination LED function and image quality :

OK/NOK/NA

- Clean internal mirrors and camera lenses with mirror cleaner. ☒ ☐ ☐
- Clean LED front illumination and possible LED backlight with window cleaner. ☒ ☐ ☐
- Verify mechanical mounting of components, special the position of LED backlight to front illumination unit. ☒ ☐ ☐
- Check LEDs function by sunglasses or welding glasses. ☒ ☐ ☐
- Change filters and check fans on function. ☒ ☐ ☐
- Check / proceed the mechanical alignment. ☐ ☒ ☐
- Check / proceed a white alignment. ☐ ☒ ☐
- Check / proceed a shading. ☐ ☒ ☐

9. Check measurement wheel :

OK/NOK/NA

- Mounted according to latest mechanical drawing. ☒☐☐
- Pressure according to iPQ-Check maintenance manual. (10-15N) ☒☐☐
- No dirt or damages on rubber surface. ☒☐☐
- Smooth running. ☒☐☐
- Running on the web. ☒☐☐
- Not too far from line camera unit (≤ 1 meter). ☒☐☐
- Rollers not or only slightly spiraled. ☒☐☐

OK/NOK/NA

10. Exchange the UPS battery according to iPQ-Check maintenance.
☐☒☐

- Model : [1ELNT320553-160042045](#) Date : [2016](#)

11. Check for useful software update with release letter : (*)

OK/NOK/NA

- Update to latest released software version IF system is affected from bug fixes and/or new functions and features. ☐☒☐
- Check if an update of communication Workflow components is also necessary. ☐☐☒

12. Check function and performance of the system :

OK/NOK/NA

- Performance of 100% print defect detection. ☒☐☐
- System performance at splice situations. ☐☒☐
- System performance after "out of print" situations. ☒☐☐
- System performance close to max. iPQ check system speed. ☐☐☒
- Check function/performance of additional software options like barcode, color Monitoring, Smartregister, etc. ☒☐☐
- Check remote service function with BST eltromat RS. (**) ☒☐☐
- Teamviewer Version check and upgrade (v12) : ☒☐☐
- Check availability of system in customer network for snapshot gallery, pdf-upload And WorkFlow applications. ☐☐☒

13. Give an instruction and production guiding for system operators.

OK/NOK/NA

- Explain new functions from software upgrade ☐ ☒ ☐
- Proceed a practice training at machine about all basic functions. ☐ ☒ ☐
- Explain special functions more detailed on operators request. ☐ ☒ ☐
- Guide the production and watch how operators work with the system to give hints for a better operation. ☒ ☐ ☐

14. Backup for customer :

OK/NOK/NA

- *Preconditions : above points are checked and okay* ☒ ☐ ☐
- Backup HardDisk or Image-PC exist from current Base Image -PC. ☒ ☐ ☐
- If NOK on previous point, make a new Image-PC or Backup HDD. ☒ ☐ ☐
- Write date and WA/ASO number on Backup HardDisk or Image-PC file name and give a copy to the customer. ☒ ☐ ☐

OK/NOK/NA

15. Make a backup for our own service purpose and put this on our server. (*)**☒ ☐ ☐

Technical datas

Main Power 230V Input : [235.3V](#)

Computer name : [BSTEIPQ-Center1-1](#)

Computer description : [iPQ-Center, WABSTEI](#)

Total Physical Memory : [32 GB](#)

Free Space in C Drive (System) : [130 GB](#)

Free Space in D Drive (Data) : [143 GB](#)

Free Space in E Drive (Log) : [381 GB](#)

Free Space in F Drive (Protocol) : [1.80 TB](#)

Screen Resolution 1 : [1920x1080](#)

Screen Resolution 2 : [1920x1080](#)

Camera Type : [allPIXA Qty 2](#)

Computer Model / Image : [5V324G2 / dell-R7910-E5-2630](#)

(*)	Global Version :	Current : 2.15.7	New : 2.17.2
	TCU.x :	Current : 1.12	New : 1.12
	WSX_3xx/WSC_4xx :	Current : 1.9.1	New : 1.9.1
	PPS.3 :	Current : 2.2	New : 2.2
	ILI-CTRL :	Current : 1.4.3	New : 1.4.3

(**) **Remote Maintenance (Teamviewer)**

IP address : [192.168.68.201](#)

Subnet mask : [255.255.255.0](#)

Default gateway : [192.168.68.1](#)

Preferred DNS server : [192.168.66.16](#)

Alternate DNS server : [192.168.66.26](#)

Remote Access (Snapshot gallery, pdf upload, WF applications)

IP address :

Subnet mask :

Default gateway :

Preferred DNS server :

Alternate DNS server :

Teamviewer ID : [483 832 652 / v12](#)

		OK/NOK/NA
(***)	- Dcf and pdfx folder	☒ ☐ ☐
	- Windows Credentials	☐ ☒ ☐
	- iPQ-xxxxxx_bak_date_time.zip file generated from sysconfig.py	☒ ☐ ☐
	- MmxlpmMap file in mmx folder for Check systems (Overlapping)	☒ ☐ ☐
	- Screenshot from Application settings	☒ ☐ ☐
	- Screenshot from visconfig.py (Mmx + Srb + Image)	☒ ☐ ☐

Parts replaced during Preventive Maintenance :1 – [8 Flash Bulbs](#)

2 -

Parts suggested to replace during the next Maintenance :

1 -

2 -

Part need to be replaced as soon as possible :1 - [UPS](#)

2 -

Notes

-Mise en place de UPS de prêt en attente du nouveau