

On Customer Site

Visit Report

Reference :

Commande BSTe France : CM1706002		Call / PM number : PM277	
Customer :	Ceisa Packaging	System :	Genius
Customer Contact :	M. Verjus Jean-paul	Typ / ASO / SN :	1020
Customer Order number :		Machine Nickname :	Astraflex 4

Visit Purpose :

Mechanical Preparation	☐	Installation	☐	Start-up	☐
Maintenance	☒	Under Contract	☒	Out of Contract	☐
Troubleshoot	☐	Under Warranty	☐	Out of Warranty	☐
Instruction	☐ Yes				
	☒ No				

	13 / 12 / 2021	/ /	/ /	/ /	/ /	/ /
Travel To	0					
Start Time	12h30					
Lunch Time	0					
End Time	14h00					
Travel From	0					

Details	Maintenance Préventive du système Genius sur presse Astraflex 4. Changement des Flash Bulbs .
---------	---

Purpose of the visit completed : Yes ☒ No ☐

Need a new visit : Yes ☐ No ☒

On Customer Site

Maintenance Checklist for Premius systems

Available supporting documents :

- Premius PM -1st step (fr)
- Premius digital - User Manual French
- Base de données « GENIUS mdb
- Système de base Fenêtre d'état du système (save Trace)

Customer name and place : [Ceisa Packaging / 873 rue de Gautray, 45590 Saint Cyr en Val](#)

Contact person at customer / Title : [M. Verjus Jean-Paul \(Directeur de site\)](#)

Customer Mail & Mobile/Landline : jp.verjus@rebornplastics.com / +33 2 38 69 01 24

System Type : [Genius](#)

SN : [1020](#)

Machine Manufacturer/Model/Nickname : [W&H / Astraflex / Astraflex 4](#)

Date : [17/12/2021](#)

Name : [Richard Relin](#)

Comments :

Signatures :



BST eltromat FSE



Richard Relin 2021-12-22T11:49:56+01:00

Customer

Prior to a Preventive Maintenance :

On Customer Site

Check for system affecting modification reports and software releases.

Check for iPQ-Spectral sensor replace date.

Check with customer about problems and demands.

1. Premius digital Controller :

OK/NA/NOK

- Check fan function.

☒ ☐ ☐

- Replace or clean fan filter.

☒ ☐ ☐

2. Visual check of system basic hardware condition :

OK/NA/NOK

- Check if all screws are in position and tightened.

☒ ☐ ☐

- Check cables for damages and correct fit in cable trunks.

☒ ☐ ☐

- Check if all connectors are tightened.

☒ ☐ ☐

3. Check image quality of screens with test pattern :

OK/NA/NOK

- Load test pattern from screen supplier on computer and display on all screens.

☒ ☐ ☐

- Check for color quality, pixel defects, contrast, brightness.

☒ ☐ ☐

- White calibration (if the colors are not uniform)

☐ ☒ ☐

- Gray calibration (color control option)

☐ ☒ ☐

- Lens calibration (Register option)

☐ ☒ ☐

- Recalibrate touch screen if necessary.

☒ ☐ ☐

4. Traverse and Optic Head according to separate instruction :

OK/NA/NOK

- Replace flash bulbs / flash blocks.

☐ ☒ ☐

Last replacement date :2021

Qty : 8/8 – Status 17/12/21 : OK

Screwed ☒

Welded ☐

- Clean glasses on flash units (Top/Bottom).

☒ ☐ ☐

- Lens glass cleaning.

☒ ☐ ☐

- Visual check of traverse bars.

☒ ☐ ☐

On Customer Site

- | | |
|---|---|
| <p>5. Check power flash or homogeneous BackPlate :</p> <ul style="list-style-type: none"> - Check function of flash bulbs. Result : - Clean/Check surface of BackPlate. Dimension : 1320x420mm (Not BST Plate) | <p>OK/NA/NOK</p> <p>☐ ☒ ☐</p> <p>☒ ☐ ☐</p> |
| <p>6. Alarm status indicator :</p> <ul style="list-style-type: none"> - Check function of light bulbs in green, yellow and red. - Check function of acoustic alarm. | <p>OK/NA/NOK</p> <p>☐ ☒ ☐</p> <p>☐ ☒ ☐</p> |
| <p>7. Verify the web way in front of line cameras and under measurement wheel :</p> <ul style="list-style-type: none"> - There must be no waves on the web (For SI option) - The guide rollers must rotate with the web speed. - The line camera must be mounted according to project drawing. - Web guiding unit in machine must be in operation. | <p>OK/NA/NOK</p> <p>☐ ☒ ☐</p> <p>☒ ☐ ☐</p> <p>☐ ☒ ☐</p> <p>☒ ☐ ☐</p> |
| <p>8. Check for useful software update with release letter : (*)</p> <ul style="list-style-type: none"> - Update to latest released software version IF system is affected from bug fixes and/or new functions, features and developments. | <p>OK/NA/NOK</p> <p>☐ ☒ ☐</p> |
| <p>9. Check function and performance of the system / customer feedback :</p> <ul style="list-style-type: none"> - System performance at splice situations (For reporting option) - System performance after "out of print" situations. - System performance close to max press speed - Check remote service function with BST eltromat RS. (**) - Teamviewer Version check and upgrade (v12) : <p style="margin-left: 40px;">Current version : v12 New :</p> | <p>OK/NA/NOK</p> <p>☐ ☒ ☐</p> <p>☒ ☐ ☐</p> <p>☒ ☐ ☐</p> <p>☐ ☐ ☒</p> <p>☒ ☐ ☐</p> |

- 10. Give an instruction and production guiding for system operators.**

OK/NA/NOK

On Customer Site

- Explain special functions more detailed on operators (On request). ☐ ☒ ☐
- Guide the production and watch how operators work with the system to give hints for a better operation if necessary. ☐ ☒ ☐

11. Backup / Fine tuning : (***)

OK/NA/NOK

- *Preconditions : above points are checked and okay* ☒ ☐ ☐
- Backup HardDisk or Image-PC exist from current Base Image -PC. ☐ ☒ ☐
- Save trace on USB stick and explain the procedure to the customer. ☒ ☐ ☐
- Save database (Genius.mdb) ☒ ☐ ☐
- FireViewer icon placed on desktop ☒ ☐ ☐

OK/NA/NOK

12. Make a backup for our own service purpose and put this on our server.

☐ ☒ ☐

Technical datas

On Customer Site

Computer name : PREMIUS	Computer description :
Total Physical Memory : 2 GB	
Free Space in C Drive (System) : 34.9 GB	Free Space in D Drive : 152 GB
Screen Resolution 1 : 1024x768	Screen Resolution 2 : 1024x768
Computer Type : PD Controller CD2 – 2.13 GHz	
Flash Bulb Reference :	
(*) Global Version : Current : 105.32.9	New :
(**) Remote Maintenance (Teamviewer)	
IP address : DHCP Automatic	
Subnet mask :	
Default gateway :	
Preferred DNS server :	
Alternate DNS server :	
Teamviewer ID : 485 381 304 / v12	
(***) - Trace on USB Stick	☐ ☒ ☐
- Database (Genius.mdb)	☐ ☒ ☐
- Screenshot from Application settings	☐ ☒ ☐
- System picture	☐ ☒ ☐
- FireViewer adapters : 3	☒ ☐ ☐

Parts replaced during Preventive Maintenance :

1 - Flash Bulbs	3 -
2 -	4 -

On Customer Site

Parts suggested to replace during the next Maintenance :

- | | |
|----------------|-----|
| 1 – MB battery | 3 - |
| 2 – | 4 - |

Part need to be replaced as soon as possible :

- | | |
|-----|-----|
| 1 - | 3 - |
| 2 - | 4 - |

On Customer Site

Notes

-Système trop ancienne pour mise a jour.

-PLUS DE PIECES DISPONIBLE .