

On Customer Site

Visit Report

Reference :

Commande BSTe France : CM1912027		Call / PM number : PM493	
Customer :	Hélios (Périers)	System :	Registar_20
Customer Contact :	M. Sebastien Dupray	ASO / WA :	WA19431
Customer Order number :		Machine Nickname :	BIVA 6 – CI30302

Visit Purpose :

Mechanical Preparation	☐	Installation	☐	Start-up	☐
Maintenance	☒	Under Contract	☒	Out of Contract	☐
Troubleshoot	☐	Under Warranty	☐	Out of Warranty	☐
Instruction	☐ Yes				
	☒ No				

	06 / 06 / 2023	/ /	/ /	/ /	/ /	/ /
Travel To	0.5					
Start Time	08h40					
Lunch Time	1					
End Time	12h30					
Travel From	0					

Details	Maintenance préventive du système Registar_20 sur presse DCM BIVA 6 .
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Purpose of the visit completed : Yes ☒ No ☐

Need a new visit : Yes ☐ No ☒

On Customer Site

Maintenance Checklist for Registar_20

Available supporting documents :

- Registar_20 Maintenance routines.docx

Customer name and place : [Hélios / 43 route de la ZI, 50430 Lessay](#)

Contact person at customer / Title : [M. Sebastien Dupray](#)

Customer Mail & Mobile/Landline : sdupray@helios-imp.com / +06 88 88 16 69

System Type : [Registar_20](#)

WA/ASO : [WA19431](#)

Machine Manufacturer/Model/Nickname : [DCM / BIVA / BIVA 6](#)

Date : [08/06/2023](#)

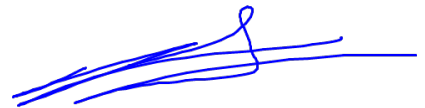
Name : [Relin Richard](#)

Comments :

Signatures :



Richard Relin 2023-06-08T15:22:37+02:00



Stephane Aubril 2023-06-08T14:19:09+02:00

BST eltromat FSE

Customer

Prior to a Preventive Maintenance:

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Check for system affecting modification reports and software releases.
Check with customer about problems and demands.

1- Onduleur

Batterie a changé tous les 5 ans

Vérification statuts UPS par logiciel interne maintenance BECKHOFF.

- Battery status : OK
- Capacity : 100%



2- Fibre de lecture de marque

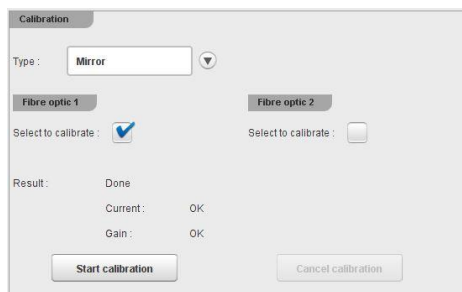
	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
Status	OK	OK	OK	OK	OK	OK	OK	OK
Calibration Channel1	DONE	DONE	DONE	DONE	DONE	DONE	DONE	DONE
Calibration Channel2	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Vérification structurelle des fibres coté support amovible. Nettoyage avec anti static product

Nombre de fibres optique par unité d'impression = 1 ou 2

Calibration des fibres par outils interne BST RSH Reference Box 0 Mirror Tube (PN 3BGSO325790)

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3- Nettoyage traverse support Fibre + Réflecteur/Miroir

	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
Miroir	Clean	Clean	Clean	Clean	Clean	Clean	Clean	Clean
Traverse	OK	OK	VIS FIXATION NON UTLISABLE	OK	OK	OK	ATTENTION vis fixation	VIS FIXATION NON UTLISABLE

4- Vérification tous les connecteurs sur RSH

	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
RSH	OK	OK	OK	OK	OK	OK	OK	OK

5- Moteur d'entraînement du groupe :

Arbre commun :

Vérification du montage mécanique du codeur principal

Accouplement statut

Vérification du jeu cylindre/codeur Sinon recalibration.

Vérification du jeu mécanique du compensateur.

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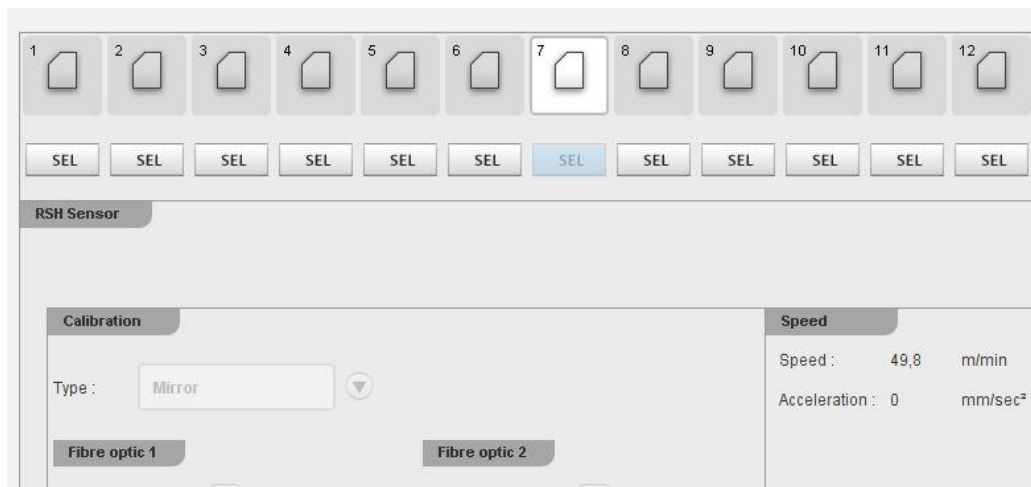
Vérification par déplacement mini milieu maxi la constance des valeurs.

	PU2	PU3	PU4	PU5	PU6	PU7	PU8	PU9
Min/MAX	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Center	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Moteur indépendant :

Affecter tous les groupes sur un nouveau job et vérifier en barbotage la vitesse et l'accélération des unités d'impression a l'aide de l'outil de mesure BST :

Vitesse Stable entre chaque Groupe d'impression.



6- Fan Fonction et Nettoyage : **OK**

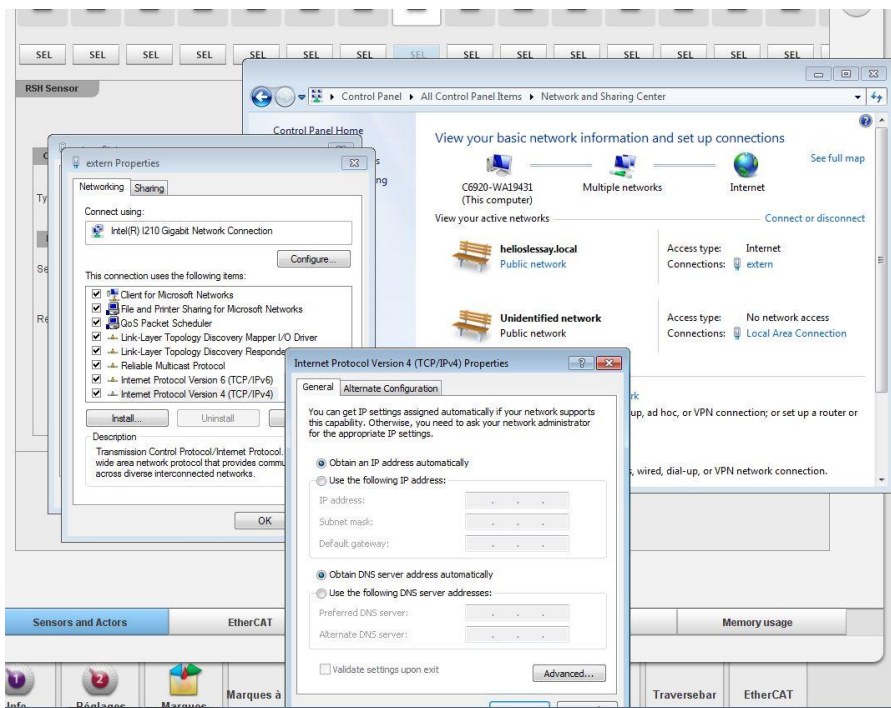
7- Maintenance OS (CHKDSK Partition C – Cleanup – Tool scan HDD)

Teamviewer version et test	VERSION12
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On Customer Site

- Backup existe sur D partition - Acronis - BEKOhof tool	ACRONIS + ELTROMAT FOLDER
Registrar Version	regi_star 20 > Service > Info: Composants de produit Copyright 2015 BST eltromat International Leopoldshöhe GmbH HMI Version de logiciel : 3.5.1 built on 2016-05-24, 02:30 PM
Control Panel System	View basic information about your computer Windows edition Windows Embedded Standard Copyright © 2010 Microsoft Corporation. All rights reserved. Service Pack 1 System Manufacturer: Beckhoff Automation Model: C9900-I625 v3.89 Rating: System rating is not available Processor: Intel(R) Celeron(R) CPU 2000E @ 2.20GHz 2.19 GHz Installed memory (RAM): 2.00 GB (1.88 GB usable) System type: 32-bit Operating System Pen and Touch: No Pen or Touch Input is available for this Display Beckhoff Automation support Phone number: + 49 (0) 52 46 / 963 - 157 Website: Online support Computer name, domain, and workgroup settings Computer name: C6920-WA19431 Full computer name: C6920-WA19431 Computer description: CB3060 WES7 v3.89 Workgroup: REGISTER Windows activation Windows is activated Product ID: 55041-001-5401425-75913 Change product key
Control Panel HDD	

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Ethercat Status ?	 OK
Teamviewer ID ou adress IP MOROS	Bypass moros and direct connection and set network as automatic 
CHKDSK C:	OK

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Notes
