

On Customer Site

Visit Report

Reference :

Commande BSTe France : CM2103037		Call / PM number : PM510	
Customer :	Schur Flexibles Uni Roto	System :	iPQ Center
Customer Contact :	M. Aurelien Gervois	ASO / WA :	ASO053692 / WA20579
Customer Order number :		Machine Nickname :	Roto 10

Visit Purpose :

Mechanical Preparation	☐	Installation	☐	Start-up	☐
Maintenance	☒	Under Contract	☒	Out of Contract	☐
Troubleshoot	☐	Under Warranty	☐	Out of Warranty	☐
Instruction	☐ Yes				
	☒ No				

	27 / 09 / 2023	28 / 09 / 2023	/ /	/ /	/ /	/ /
Travel To	0.5	0.5				
Start Time	09h00	8h30				
Lunch Time	0.5	0.5				
End Time	18h00	17h00				
Travel From	0.5	0				

Details	Maintenance Preventive sur Roto 10 , changement pile Bios calibration des blancs et alignement.
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Purpose of the visit completed : Yes ☒ No ☐

Need a new visit : Yes ☐ No ☒

On Customer Site

Maintenance Checklist for iPQ systems

Available supporting documents :

- iPQ-Center Setup Instruction
- iPQ-Center Maintenance routines
- WSC-Camera Maintenance routine
- LED illumination maintenance routine

Customer name and place : [Schur Flexibles Uni Roto – 24 Hameau de la Neuville – 62127 Averdoingt - France](#)

Contact person at customer / Title : [M. Aurelin Gervois \(Maintenance \)](#)

Customer Mail & Mobile/Landline : Aurelien.gervois@schurflexibles.com / +33 6 02 03 59 57

System Type : [iPQ Center](#)

WA/ASO : [WA20579/ASO053692](#)

Machine Manufacturer/Model/Nickname : [Valmet / / Roto 10](#)

Date : [28/09/2023](#)

Name : [Richard Relin](#)

Comments :

Signatures :



Richard Relin 2023-10-04T18:56:49+02:00

BST eltromat FSE



2023-09-28T17:36:47+02:00

Customer

On Customer Site

Prior to a Preventive Maintenance :

Check for system affecting modification reports and software releases.

Check for iPQ-Spectral sensor replace date.

Check with customer about problems and demands.

OK/NOK/NA

1. Replace filters of cabinets, check fan function.

☒ ☐ ☐

2. Visual check of system basic hardware condition :

OK/NOK/NA

- Check if all screws are in position and tightened.
- Check cables for damages and correct fit in cable trunks.
- Check if all connectors are tightened.

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3. Check image quality of screens with test pattern :

OK/NOK/NA

- Load test pattern from screen supplier on computer and display on all screens.
- Check for color quality, pixel defects, contrast, brightness.
- Recalibrate touch screen if necessary.

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4. Traverse and WSC-Camera according to separate instruction :

OK/NOK/NA

- Replace flash bulbs for main flash.
- Clean glasses in front of main flash.
- Change filters, check fan function.
- Clean lens from dust.
- Clean shadow reducing backplate.
- Check flash bulb in lacquer (Cold Seal) flash.
- Clean half mirrored glass in lacquer flash.
- Check ZIF function with buttons on WSC Control Board.
- Visual check and cleaning of traverse bars.

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On Customer Site

5. Check power flash or homogeneous BackPlate :

OK/NOK/NA

- Check function of flash bulbs according to instruction.
- Clean surface of white plate.
- Visual check and cleaning of traverse bars.

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6. Alarm status indicator :

OK/NOK/NA

- Check function of light bulbs in green, yellow and red.
- Check function of acoustic alarm.

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7. Verify the web way in front of line cameras and under measurement wheel :

OK/NOK/NA

- There must be no waves on the web.
- The rollers must be smooth, not (max. slightly) spiraled. (iPQ-Check, sis,icm,bc).
- The guide rollers must rotate with the web speed.
- The measuring wheel must be mounted on a roller wrapped $\geq 90^\circ$ material.
- The line camera must be mounted according to project drawing.
- Web guiding unit in machine must be in operation.

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8. Line ship cameras and illumination LED function and image quality :

OK/NOK/NA

- Clean internal mirrors and camera lenses with mirror cleaner.
- Clean LED front illumination and possible LED backlight with window cleaner.
- Verify mechanical mounting of components, special the position of LED backlight to front illumination unit.
- Check LEDs function by sunglasses or welding glasses.
- Change filters and check fans on function.
- Check / proceed the mechanical alignment.
- Check / proceed a white alignment.
- Check / proceed a shading.

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On Customer Site

9. Check measurement wheel :

OK/NOK/NA

- Mounted according to latest mechanical drawing. ☒☐☐
- Pressure according to iPQ-Check maintenance manual. (10-15N) ☒☐☐
- No dirt or damages on rubber surface. ☒☐☐
- Smooth running. ☒☐☐
- Running on the web. ☒☐☐
- Not too far from line camera unit (≤ 1 meter). ☒☐☐
- Rollers not or only slightly spiraled. ☒☐☐

OK/NOK/NA

10. Exchange the UPS battery according to iPQ-Check maintenance.

☒☐☐

- Model : **EATON 1600** Date : **2022**

11. Check for useful software update with release letter : (*)

OK/NOK/NA

- Update to latest released software version IF system is affected from bug fixes and/or new functions and features. ☒☐☐
- Check if an update of communication Workflow components is also necessary. ☐☐☒

12. Check function and performance of the system :

OK/NOK/NA

- Performance of 100% print defect detection. ☒☐☐
- System performance at splice situations. ☒☐☐
- System performance after "out of print" situations. ☒☐☐
- System performance close to max. iPQ check system speed. ☐☐☒
- Check function/performance of additional software options like barcode, color Monitoring, Smartregister, etc. ☐☐☒
- Check remote service function with BST eltromat RS. (**) ☒☐☐
- Teamviewer Version check and upgrade (v12) : ☒☐☐
- Check availability of system in customer network for snapshot gallery, pdf-upload And WorkFlow applications. ☐☐☒

On Customer Site

13. Give an instruction and production guiding for system operators.

OK/NOK/NA

- Explain new functions from software upgrade ☐ ☒ ☐
- Proceed a practice training at machine about all basic functions. ☐ ☒ ☐
- Explain special functions more detailed on operators request. ☐ ☒ ☐
- Guide the production and watch how operators work with the system to give hints for a better operation. ☒ ☐ ☐

14. Backup for customer :

OK/NOK/NA

- *Preconditions : above points are checked and okay* ☒ ☐ ☐
- Backup HardDisk or Image-PC exist from current Base Image -PC. ☒ ☐ ☐
- If NOK on previous point, make a new Image-PC or Backup HDD. ☐ ☒ ☐
- Write date and WA/ASO number on Backup HardDisk or Image-PC file name and give a copy to the customer. ☐ ☒ ☐

OK/NOK/NA

15. Make a backup for our own service purpose and put this on our server. (*)**

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On Customer Site

Technical datas

Computer name : [20579iPQ-Center1-1](#)Computer description : [iPQ-Center, WA20579](#)Total Physical Memory : [32 GB](#)Free Space in C Drive (System) : [50 GB](#)Free Space in D Drive (Data) : [96 GB](#)Free Space in E Drive (Log) : [41.8 GB](#)Free Space in F Drive (Protocol) : [1.80 TB](#)OS : [Windows 10 Enterprise LTSC](#)Screen Resolution 1 : [1920X1080](#)Screen Resolution 2 : [1920X1080](#)Camera Type : [Dalsa-P40-40khz / Qty : 2](#)Computer Model / Image : [beg-BKA-BSTE01](#)

(*)	Global Version :	Current : 2.17.9	New :
	TCU.x :	Current : 1.12	New :
	WSX_3xx/WSC_4xx :	Current : 1.9.6	New :
	PPS.3 :	Current : 2.2	New :
	ILI-CTRL :	Current : 1.4.3	New :

() Remote Maintenance (Teamviewer)**

IP address :

Subnet mask :

Default gateway :

Preferred DNS server :

Alternate DNS server :

On Customer Site

Remote Access (Snapshot gallery, pdf upload, WF applications)

IP address :

Subnet mask :

Default gateway :

Preferred DNS server :

Alternate DNS server :

Teamviewer ID : [1 169 554 447 / v12](#)

	OK/NOK/NA
(***) - Dcf and pdfx folder	☐ ☒ ☐
- Windows Credentials	☐ ☒ ☐
- iPQ-xxxxxx_bak_date_time.zip file generated from sysconfig.py	☒ ☐ ☐
- MmxlpmMap file in mmx folder for Check systems (Overlapping)	☐ ☒ ☐
- Screenshot from Application settings	☐ ☒ ☐
- Screenshot from visconfig.py (Mmx + Srb + Image)	☐ ☒ ☐

Parts replaced during Preventive Maintenance :

1 – [16 Flash Bulbs](#)

2 -

Parts suggested to replace during the next Maintenance :

1 – [16 Flash Bulbs](#)

3 -

2 -

4 -

Part need to be replaced as soon as possible :

1 -

4 -

2 -

5 -

On Customer Site

Notes

-Information pour l'utilisation donner aux operateurs pour utiliser correctement le système.