

On Customer Site

Visit Report

Reference :

Commande BSTe France : R&D / ARD000166		Commande BSTe Int. : E923	
Customer :	Amcor Sarrebourg	System :	iPQ Center
Customer Contact :	M. Florent Tallon	SN :	WA19067
Customer Order number :		Machine Nickname :	253

Visit Purpose :

Mechanical Preparation	☐	Installation	☒	Start-up	☐
Maintenance	☐	Under Contract	☐	Out of Contract	☐
Troubleshoot	☐	Under Warranty	☐	Out of Warranty	☐
Instruction	☐ Yes				
	☒ No				

	21/09/2021	/ /	/ /	/ /	/ /	/ /
Travel To	0					
Start Time	14h00					
Lunch Time	0					
End Time	17h00					
Travel From	0.5					

Details	System upgrade from v2.17.1 Non-Release to v2.17.1 Release. IllumProfiles / DiffuseDefval = 1.00 set for Screenshot from logo (Material filter).
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Purpose of the visit completed : Yes ☒ No ☐

Need a new visit : Yes ☐ No ☒

On Customer Site

Customer Details for iPQ systems

Customer name and place : [Amcor Sarrebourg](#) / 48 Rue des Sarreguemines - 57400 - Sarrebourg

Contact person at customer : [M. Florent Tallon](#) (CI & Process)

Customer Mail & Mobile/Landline : florent.tallon@amcor.com / +33 87 24 54 77 / +33 7 86 92 61 03

System Type : [iPQ Center](#)

SN : [WA19067](#)

Machine Manufacturer/Model/Nickname : [Rotomec](#) / / 253

Date : [22/09/2021](#)

Name : [Arnaud Darcel](#)

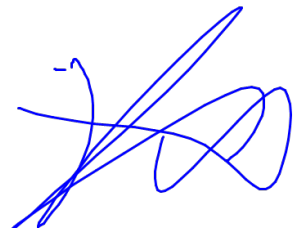
Comments :

Signatures :

A blue ink signature of Arnaud Darcel, consisting of a stylized 'A' followed by a vertical line and a small dot.

Arnaud Darcel 2021-09-22T09:42:02+02:00

BST eltromat FSE

A blue ink signature of Florent Tallon, featuring a large, stylized 'F' with a horizontal line crossing it.

Florent Tallon 2021-09-22T09:41:44+02:00

Customer

On Customer Site

Technical datas

Computer name : [19067iPQ-Center1-1](#)

Computer description : [iPQ-Center, WA19067](#)

Total Physical Memory : [32 GB](#)

Free Space in C Drive (System) : [78.6 GB](#)

Free Space in D Drive (Data) : [101 GB](#)

Free Space in E Drive (Log) : [258 GB](#)

Free Space in F Drive (Protocol) : [1.80 TB](#)

Screen Resolution 1 : [1920x1080](#)

Screen Resolution 2 : [1920x1080](#)

Screen Resolution 3 : [1920x1080](#)

Camera Type : [allPIXA – Qty :2](#)

Computer Model / Image : [dell-R7910-E5-2630](#)

Date : [2015](#)

Boot = [F11](#)

Global Version : Current : [2.14.2](#)

New : [2.17.1](#)

TCU.x : Current : [1.8.8](#)

New : [1.12](#)

WSX_3xx/WSC_4xx : Current : [1.6.3](#)

New : [1.9.4](#)

PPS.3 : Current : [2.2](#)

New : [2.2](#)

ILI-CTRL : Current : [1.4.2](#)

New : [1.4.3](#)

Remote Maintenance (Teamviewer)

IP address : [10.4.195.10](#)

Subnet mask : [255.255.255.0](#)

Default gateway :

Preferred DNS server :

Alternate DNS server :

On Customer Site

Remote Access (Snapshot gallery, pdf upload, WF applications)

IP address :

Subnet mask :

Default gateway :

Preferred DNS server :

Alternate DNS server :

Teamviewer : [298 996 747 / v15](#)

	OK/NOK/NA
- Dcf and pdfx folder	☐ ☒ ☐
- Windows Credentials	☐ ☒ ☐
- iPQ-xxxxxx_bak_date_time.zip file generated from sysconfig.py	☒ ☐ ☐
- MmxlpmMap file in mmx folder for Check systems (Overlapping)	☐ ☒ ☐
- Screenshot from Application settings	☐ ☒ ☐
- Screenshot from visconfig.py (Mmx + Srb + Image)	☐ ☒ ☐

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Notes

1- System upgrade to latest release version

- New base image installed on new HDD on v2.17.1. Working spare HDD with 2.15.13 and working original HDD ready just in case. They will be used during next upgrade on press 249.

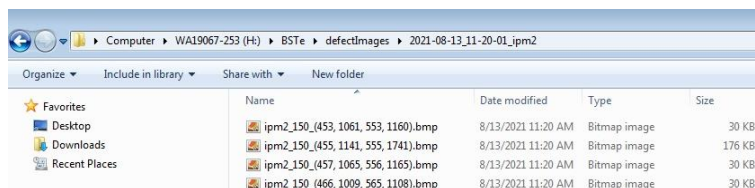


2- HDD for data collection

- External HDD 4Tb installed and configured.

lpm1.cfg & lpm2.cfg + link path

```
PixCmp_DefectImageExport_Enable: true;
PixCmp_DefectImageExport_Directory: h:/BSTe/defectImages;
```



3- Defect time alarm adjusted

```
[plugin.alarm.mmx:alarm.func/core/app/Alarm]
scpMmxResult = mmxresult
scpMmxInspect = mmxinspect
scpMaterialOn = mmxmaterialon
MmxHoldTime = 1
```

On Customer Site

4- Protocol style sheet and defect summary

- Quality Assistant v2.7.9 report form added
-

Report_253_defstatMaterial.xsl

BST

eltromat

QUALITY ASSISTANT

ROULEAU

Quality Assistant

13.08.2021

Administrateur

11:33:30

Quality Assistant -> Gestionnaire du rouleau -> [LZ800 DEV 636] -> 2

Texte filtre :

Numéro d'ordre

rouleau	Longueur	Client	Machine	Opérateur	Date	Dernière phase	Auto report
[LZ800 DEV 636] Longueur totale = 101 m Longueur d'inspection = 00 m							
4	1 x 00 m		253RECTO		13.08.2021 11:18:42	253RECTO	
3	1 x 00 m		253RECTO		13.08.2021 10:55:40	253RECTO	
2	1 x 101 m		253RECTO		13.08.2021 10:55:29	253RECTO	
1	1 x 00 m		253RECTO		13.08.2021 10:54:55	253RECTO	



Mission

Nom de la tâche: LZ800 DEV 636

Numéro de la tâche:

Format: 800 x 636 mm
(Largeur x Longueur)

rouleau: 2



\$291311324299%RR2

Production

13.08.2021 10:54 - 10:55

Longueur complète du produit

101m

Statistique

	Non inspecté	Maculature + défectueux	Production bonne	Longueur totale
100% Inspection	101m (100%)		0m (0%)	101m (100%)

Size distribution (example, customer specific)

Defect type	Condition	Number
Material	(2,0mm² <= A < 3,0mm²):	0
Material	(3,0mm² <= A < 5,0mm²):	0
Material	(5,0mm² <= A):	0