

BST Eltromat France SARL Impasse de la Noisette - CE402 F-91374 Verrières le Buisson Tél.: +33 1 69 20 07 41 Email: bstfrance@bst.group Web: https://www.bst.elxis.group/	BBC CELLPACK Packaging ACU231328 M. Laurent Keller 20 Rue Burnkirch - BP20 68720 Illfurth France +33 3 89 68 79 73 laurent.keller@cellpack.com
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Ticket number:	E1990
Customer order:	CDE CLIENT 721874
Machine customer name:	i71
Origin BST France order:	242025
Tiket type:	INSTALLATION
Assign to:	NguJ -> jean-baptiste.nguyen@bst.group
Ticket date:	2024/02/23
Material:	REGISTER_R20_V2
Type:	Regi_Star 20
SN:WA:	ASO104189_WA0022990
Installation date of material:	2024/06/17
Teamviewer:	1 928 505 881
PC model:	C6920-0060
Original Application Version	4.7.1 built on 2023-05-24

10 day(s) of intervention calculation

2024 / 2024	Mon.17/06	Tue.18/06	Wed.19/06	Thu.20/06	Fri.21/06	Sat.22/06	Sun.23/06
Drive time	6	0.5	0.5	0.5	0.5		
AM Start	12:00	08:00	08:00	08:15	07:00		
AM End		13:30	13:30	12:00	12:00		
PM Start		14:00	14:00	12:30			
PM End	19:30	18:30	15:30	17:00			
Drive time	0.5	0.5	0.5	0.5	6		

2024 / 2024	Mon.24/06	Tue.25/06	Wed.26/06
Drive time	6	0.5	0.5
AM Start	13:00	08:00	08:00
AM End		13:00	
PM Start		13:30	
PM End	17:15	17:00	11:00
Drive time	0.5	0.5	6

Start date of intervention	2024/06/17-12:00
End date of intervention	2024/06/26-11:00
Reason:	Démontage DGC (WA16991) et installation RS20 (WA0022990)
Actions:	In DGC700 drawing there is no manual switch input connected wired In R20 quotation, there are not digital input terminal EL1004 to control lateral on each print unit. I installed and wired 18 relays to have manual lateral control on each print unit regarding attached drawing- Unfortunately this is not BST part responsibility. Production with OPP and PET material at 160m/min - test at 200m/min Dans le DGC700 le câblage des commandes manuelles n'étaient pas présentes. Dans l'offre Registrar20, les entrées pour les commandes latérales manuelles n'étaient pas présentes (EL1004). J'ai alors installé 18 relais du client afin de pouvoir piloter manuellement les groupes latéralement sur chaque groupe -> selon plan ci-joint - Attention cette partie n'est pas de la responsabilité de BST. Production avec matériel OPP et PET à 160m/min - test à 200m/min
Remarks:	BBC still have 2 days of intervention for service instructions BBC a encore 2 jours d'intervention pour des instructions sur le Registrar20
Ticket status:	open
Service instructions (only in case of Service instructions/ Intervention/ Installation ticket)	* Thierry VORBURGER * Patrick FIGENWALD * Jean-Marc BRANGER

Comment(s)

(If fields are not visible please open PDF file with Google chrome or Microsoft edge navigator or update your navigator)

Customer signature:

Name:

Date :



BS

T

eltromat FRANCE signature:

Name:

Date :



ATTACHED CALL'S FILE(S)

Offre SERV240123DT2 (1)	CDE CLIENT 721874	Electrical drawings for lateral switch	lateral manual command via relay
			

ACCEPTANCE CERTIFICATE / CERTIFICAT D'ACCEPTANCE

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SN:WA:	ASO104189_WA0022990		
Installation date of material:	2024/06/17		

ACCEPTANCE CERTIFICATE: We confirm the acceptance of system REGISTER_R20_V2 with serial number ASO104189_WA0022990 installed the 2024/06/17 following AR ASO104189 parts list

CERTICAT D'ACCEPTATION: Nous confirmons l'acceptation du système REGISTER_R20_V2 avec le numéro de série ASO104189_WA0022990 installé le 2024/06/17 suivant la liste matériel de l'AR AR ASO104189

Service instructions had been given by our engineer to following persons:
 Les instructions de service ont été donné par notre ingénieur aux personnes suivantes:

- * Thierry VORBURGER
- * Patrick FIGENWALD
- * Jean-Marc BRANGER

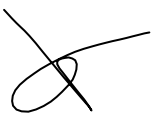
Comment(s)

(If fields are not visible please open PDF file with Google chrome or Microsoft edge nagivator or update your navigator)

Customer signature:

Name:

Date :



BST eltromat FRANCE signature:

Name:

Date :

