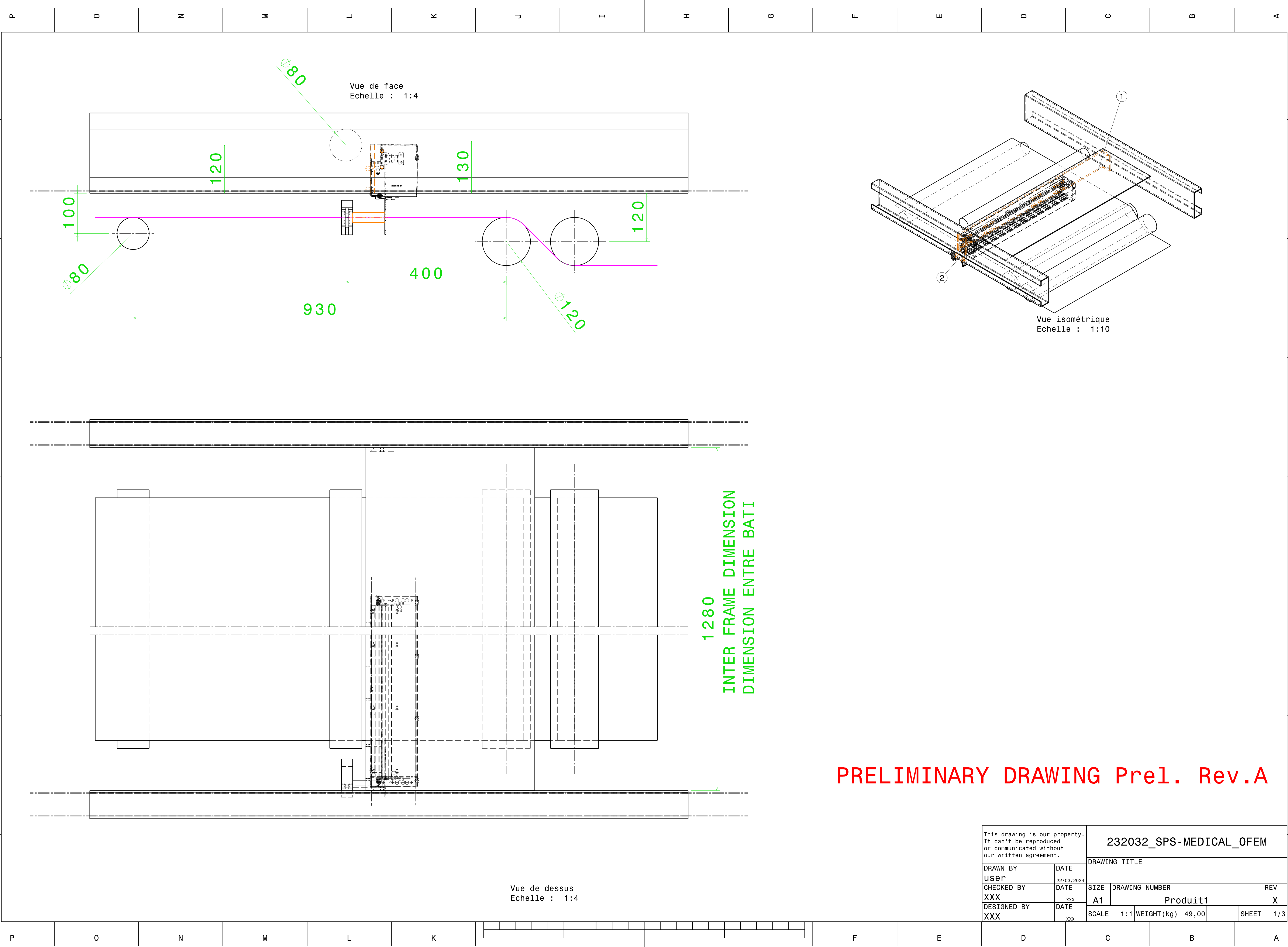
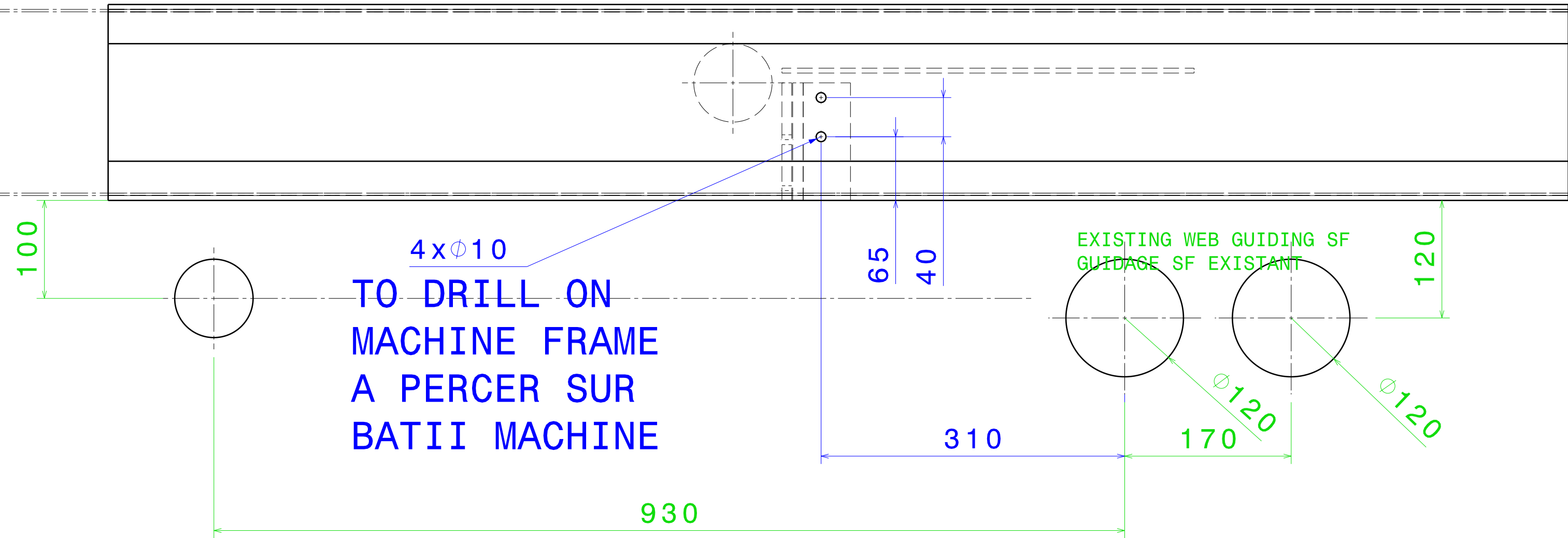




PRELIMINARY DRAWING Prel. Rev.A

Vue de face
Echelle : 1:4



TO FIX FVG SUPPORT ON MACHINE FRAME
POUR FIXER SUPPORT FVG SUR BATI MACHINE
4xM8 LENGTH 15MM
TO FIX FVG ON ITS SUPPORT
POUR FIXER LE FVG SUR SON SUPPORT
8xM8 LENGTH 20MM

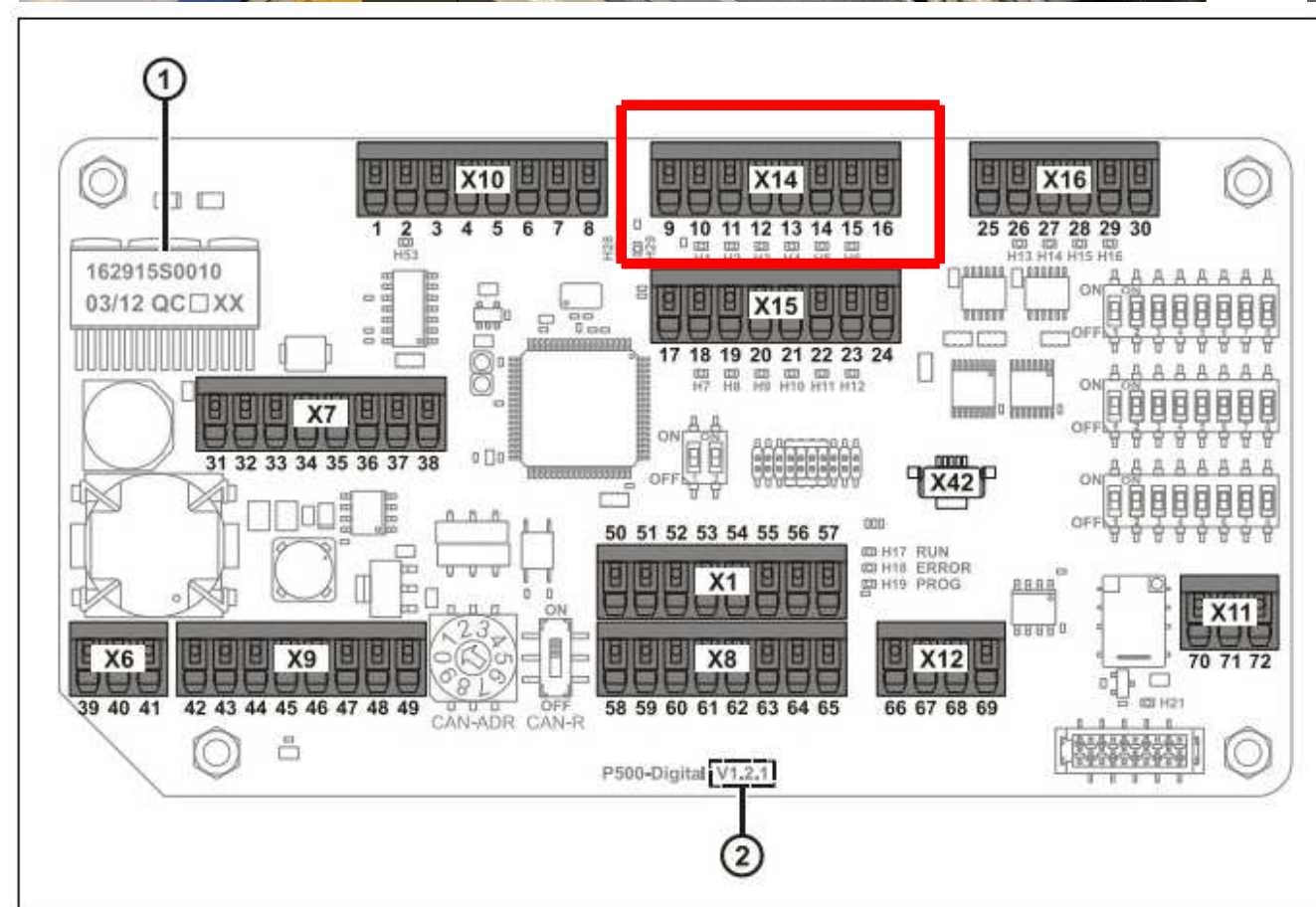


NEED EXTENDED CABLE FOR EMS 3METERS
NEED EXTENDED BUS CABLE M8 3METERS
NEED EXTENDED BUS CABLE M8 3METERS FOR COMMANDER



10.2.3 Truth Tables

Function	Terminal strip Terminal LED	Digital inputs											
		X14						X15					
		10	11	12	13	14	15	18	19	20	21	22	23
Automatic		0	0	1	X	X	X	X	X	X	X	X	—
Manual operation		1	0	0	X	X	X	X	X	X	X	X	—
Centre position		0	1	0	X	X	X	X	X	X	X	X	—
Web edge guiding Sensor 1		X	X	X	1	0	X	X	X	X	X	X	—
Web edge guiding Sensor 2		X	X	X	0	1	X	X	X	X	X	X	—
Web center-line guiding		X	X	X	1	1	X	X	X	X	X	X	—
Left arrow key (only in manual mode)		X	X	X	X	X	1	0	X	X	X	X	—
Right arrow key (only in manual mode)		X	X	X	X	X	0	1	X	X	X	X	—
Line / contrast guiding Sensor 3*		X	X	X	X	X	X	X	1	X	X	X	—
Keyboard interlock*		X	X	X	X	X	X	X	X	1	X	X	—
Controller interlock* (only for automatic mode)		X	X	X	X	X	X	X	X	X	1	X	—
Setup lock*		X	X	X	X	X	X	X	X	X	X	1	—

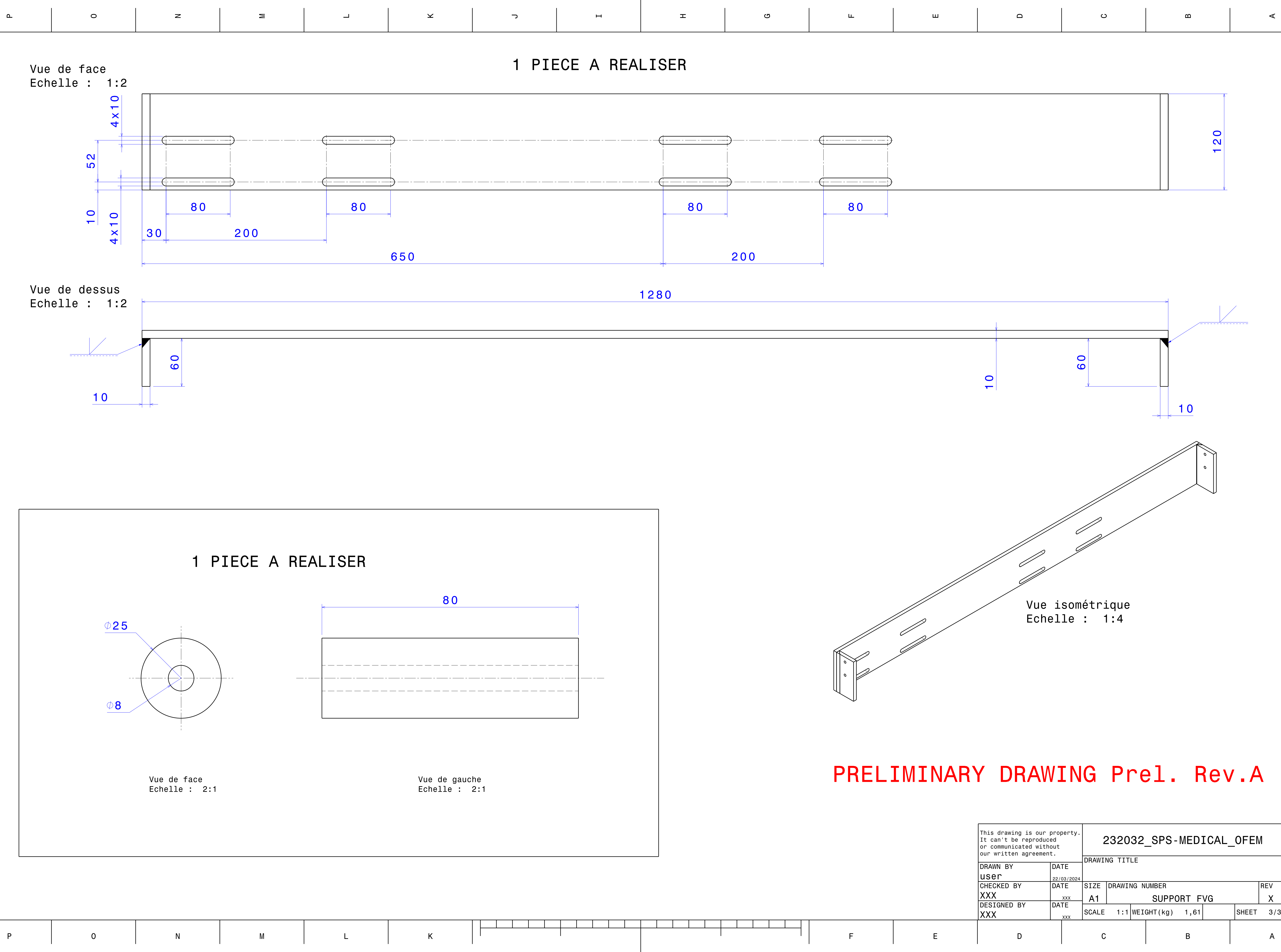


7.8.10 Terminal Strip X14 - Digital Inputs 1...6, EFE 1000

X14 Terminal	Function	Wire colour EFE 1000	Note
9	+24 V=	Connect with terminal 71 (X11).	Output +24 V=, max. 200 mA
10	Input 1		
11	Input 2		
12	Input 3		
13	Input 4		
14	Input 5		
15	Input 6	yellow*	
16	GND	brown	Ground for inputs 1 ... 6

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DRAWN BY user		DATE 22/03/2024		DRAWING TITLE	
CHECKED BY XXX		DATE xxx		SIZE A1	
DESIGNED BY XXX		DATE xxx		DRAWING NUMBER Part1	
				REV X	
		SCALE 1:1		WEIGHT(kg) 45,70	
				SHEET 2/3	



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		DRAWING TITLE			
DRAWN BY user	DATE 22/03/2024				
CHECKED BY XXX	DATE xxx	SIZE A1	DRAWING NUMBER SUPPORT FVG		REV X
DESIGNED BY XXX	DATE xxx	SCALE 1:1	WEIGHT (kg) 1,61	SHEET 3/3	