

Englisch

Customer: Nr. ACU231558 AMCOR FLEX. PACKAGING FRANCE Boîte de tri 2 30 1 RUE DE LA STEARINERIE 24 BP 150	place of installation: Amcor Flexibles Sélestat SAS rue de Saint-Hippolyte 67600 Sélestat France	purchaser: purchase no.: telephone: contact person: technician:	0 0 Jean-Baptiste, Nguyen Pfeiffenberger, Andreas	comm. BST: comm. customer: machine: service order:	WA 0022141/ ASO089534 ASR007576 0
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BST equipment:	regi_star 20			driven distance	plate	fellow passenger
<i>additions/ comments:</i>	version 2				km	BI-ST 135

day	date	travel time		break h	working time		break h	travel time		break h	comment	total	working time				travelling time				
		from	to		from	to		from	to				N	50	100		N	50	100		
Mon	02.01.2023	14:00	22:00	0,50								7,50					7,50				
Tue	03.01.2023	8:00	8:30		8:30	18:00	0,75	18:00	18:30			9,75	7,50	1,25			0,50	0,50			
Wed	04.01.2023	8:00	8:30		8:30	18:15	0,75	18:15	18:45			10,00	7,50	1,50			0,50	0,50			
Thu	05.01.2023	8:00	8:30		8:30	17:00	0,75	17:00	17:30			8,75	7,50	0,25			0,50	0,50			
Fri	06.01.2023																				
short report												Σ	36,00	22,50	3,00			9,00	1,50		

short report

The installation was done by BST France the week before. This week we check together with J.B. Nguyen, the signal function from system.
Adjusted the presenting function for length motor and adjusted control speed slow 1mm/min and fast 4mm/min. The limit and manual switch are terminated direct on Lenze drive system.
The side motor prepare with proximity limit switches. During commissioning only on print unit 5, limit switch was mounted. For other unit the proximity switch are ordered but not delivered yet.
On PU5 we tested the limit function and the preset middle centered function for side register. After testing we switch off middle side presenting!
The "regis touch" function was tested also and switched off, after test.
We test two jobs, one with ALU (50µm/1180mm) and 6 print unit in register and second with PET (12µm/650mm) and 5 Print units in register control.
The print unit 7,8 and 9 wasn't tested with a print job. Only the signal check was done. No register jobs at the moment to test the last units.
The originally delivered 3.2m fiber optic cable was changed to 5 m fiber optic cable. The customer wants the new RSH box not to come in the old box position and the new fiber optic cable to be routed over the cable duct. The customer will fasten and secure the fiber optic cable so that it cannot be damaged by moving part
Three shifts and maintenance staff, was trained by Jean-Baptiste, Nguyen
The remote port is running in DHCP mode, TeamViewer ID is 1308738816

☐ Material required as per attached list!		☒ work completed		☐ additional visit necessary	
France 05.01.2023	signature technician  Pfeiffenberger, Andreas	signature customer  Jean-Baptiste, Nguyen			