

On Customer Site

Visit Report

Reference :

Commande BSTe France : R&D / ARD000166		Commande BSTe Int. : E874	
Customer :	Amcor Sarrebourg	System :	iPQ Center
Customer Contact :	M. Florent Tallon	SN :	WA19067
Customer Order number :		Machine Nickname :	253

Visit Purpose :

Mechanical Preparation	☐	Installation	☒	Start-up	☐
Maintenance	☐	Under Contract	☐	Out of Contract	☐
Troubleshoot	☐	Under Warranty	☐	Out of Warranty	☐
Instruction	☐ Yes				
	☒ No				

	11/08/2021	12/08/2021	12/08/2021			
Travel To	4	0.5	0.5			
Start Time		8h00	8h00			
Lunch Time		0	0			
End Time		18h30	13h30			
Travel From		0.5	4			

Details	System upgrade until latest release version. Inspection filter "Material" implemented. Protocol style sheet and defect summary on Quality Assistant configured. Unlimited jobs enabled. HDD for data collection installed on press 253 and replaced on press 249. Full system backup.
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Purpose of the visit completed : Yes ☒ No ☐

Need a new visit : Yes ☐ No ☒

On Customer Site

Customer Details for iPQ systems

Customer name and place : [Amcors Sarrebourg / 48 Rue des Sarreguemines - 57400 - Sarrebourg](#)

Contact person at customer : [M. Florent Tallon \(CI & Process\)](#)

Customer Mail & Mobile/Landline : florent.tallon@amcor.com / +33 87 24 54 77 / +33 7 86 92 61 03

System Type : [iPQ Center](#)

SN : [WA19067](#)

Machine Manufacturer/Model/Nickname : [Rotomec / / 253](#)

Date : [13/08/2021](#)

Name : [Arnaud Darcel](#)

Comments :

Signatures :

A handwritten signature in blue ink, appearing to be 'A. Darcel'.

Arnaud Darcel 2021-08-16T16:14:53+02:00

BST eltromat FSE

Customer

On Customer Site

Technical datas

Computer name : [19067iPQ-Center1-1](#)

Computer description : [iPQ-Center, WA19067](#)

Total Physical Memory : [32 GB](#)

Free Space in C Drive (System) : [78.6 GB](#)

Free Space in D Drive (Data) : [101 GB](#)

Free Space in E Drive (Log) : [258 GB](#)

Free Space in F Drive (Protocol) : [1.80 TB](#)

Screen Resolution 1 : [1920x1080](#)

Screen Resolution 2 : [1920x1080](#)

Screen Resolution 3 : [1920x1080](#)

Camera Type : [allPIXA – Qty :2](#)

Computer Model / Image : [dell-R7910-E5-2630](#)

Date : [2015](#)

Boot = [F11](#)

Global Version : Current : [2.14.2](#)

New : [2.17.1](#)

TCU.x : Current : [1.8.8](#)

New : [1.12](#)

WSX_3xx/WSC_4xx : Current : [1.6.3](#)

New : [1.9.4](#)

PPS.3 : Current : [2.2](#)

New : [2.2](#)

ILI-CTRL : Current : [1.4.2](#)

New : [1.4.3](#)

Remote Maintenance (Teamviewer)

IP address : [10.4.195.10](#)

Subnet mask : [255.255.255.0](#)

Default gateway :

Preferred DNS server :

Alternate DNS server :

On Customer Site

Remote Access (Snapshot gallery, pdf upload, WF applications)

IP address :

Subnet mask :

Default gateway :

Preferred DNS server :

Alternate DNS server :

Teamviewer : [298 996 747 / v15](#)

	OK/NOK/NA
- Dcf and pdfx folder	☐ ☒ ☐
- Windows Credentials	☐ ☒ ☐
- iPQ-xxxxxx_bak_date_time.zip file generated from sysconfig.py	☒ ☐ ☐
- MmxlpmMap file in mmx folder for Check systems (Overlapping)	☒ ☐ ☐
- Screenshot from Application settings	☒ ☐ ☐
- Screenshot from visconfig.py (Mmx + Srb + Image)	☒ ☐ ☐

On Customer Site

Notes

1- System upgrade to latest release version

- New base image installed on new HDD on v2.17.1. Working spare HDD with 2.15.13 and working original HDD ready just in case. They will be used during next upgrade on press 249.

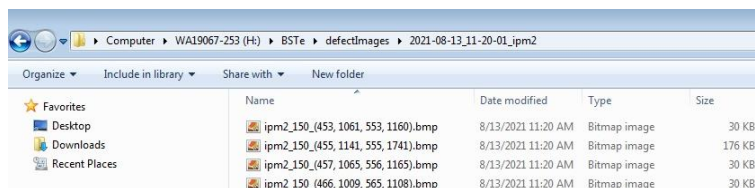


2- HDD for data collection

- External HDD 4Tb installed and configured.

lpm1.cfg & lpm2.cfg + link path

```
PixCmp_DefectImageExport_Enable: true;
PixCmp_DefectImageExport_Directory: h:/BSTe/defectImages;
```



Name	Date modified	Type	Size
ipm2_150_(453, 1061, 553, 1160).bmp	8/13/2021 11:20 AM	Bitmap image	30 KB
ipm2_150_(455, 1141, 555, 1741).bmp	8/13/2021 11:20 AM	Bitmap image	176 KB
ipm2_150_(457, 1065, 556, 1165).bmp	8/13/2021 11:20 AM	Bitmap image	30 KB
ipm2_150_(466, 1009, 565, 1108).bmp	8/13/2021 11:20 AM	Bitmap image	30 KB



3- Defect time alarm adjusted

```
[plugin.alarm.mmx:alarm.func/core/app/Alarm]
scpMmxResult = mmxresult
scpMmxInspect = mmxinspect
scpMaterialOn = mmxmaterialon
MmxHoldTime = 1
```

On Customer Site

4- Protocol style sheet and defect summary

- Quality Assistant v2.7.9 report form added
-

Report_253_defstatMaterial.xsl

BST

eltromat

INTERNATIONAL

Quality Assistant



1

Administrateur

13.08.2021

11:33:30

Quality Assistant -> Gestionnaire du rouleau -> [LZ800 DEV 636] -> 2

Texte filtre :

Numéro d'ordre

rouleau	Longueur	Client	Machine	Opérateur	Date	Dernière phase	Auto report
[LZ800 DEV 636] Longueur totale = 101 m Longueur d'inspection = 00 m							
4	1 x 00 m		253RECTO		13.08.2021 11:18:42	253RECTO	
3	1 x 00 m		253RECTO		13.08.2021 10:55:40	253RECTO	
2	1 x 101 m		253RECTO		13.08.2021 10:55:29	253RECTO	
1	1 x 00 m		253RECTO		13.08.2021 10:54:55	253RECTO	



Mission

Nom de la tâche: LZ800 DEV 636
 Numéro de la tâche:
 Format: 800 x 636 mm
 (Largeur x Longueur)

rouleau: 2



\$291311324299%RR2

Production

Longueur complète du produit

13.08.2021 10:54 - 10:55

101m

Statistique

	Non inspecté	Maculature + défectueux	Production bonne	Longueur totale
100% Inspection	101m (100%)		0m (0%)	101m (100%)

Size distribution (example, customer specific)

Defect type	Condition	Number
Material	(2,0mm² <= A < 3,0mm²):	0
Material	(3,0mm² <= A < 5,0mm²):	0
Material	(5,0mm² <= A):	0