

Englisch

Customer: Nr. ACU231018 Imprimerie Nationale SA Rue des Frères Beaumont Magasin général 59128 Flers en Escrebieux	place of installation: Imprimerie Nationale SA Rue des Frères Beaumont Magasin général 59128 Flers en Escrebieux	purchaser: purchase no.: telephone: contact person: technician:	0 0 0 Beermann, Moritz	comm. BST: comm. customer: machine: service order:	WA 22898 / ASO103216 ASR008978 0
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BST equipment: regi_star 20
additions/ comments:

Internal	driven distance	plate	fellow passenger
	km	BI-ST 1021	Vivien Coutellier

day	date	travel time		break h	working time		break h	travel time		break h	comment	total	working time				travelling time			
		from	to		from	to		from	to				N	50	100		N	50	100	
Mon	27.05.2024	14:30	21:15	0,75								6,00					6,00			
Tue	28.05.2024	8:30	9:00	0,25	9:00	18:15	0,50	18:15	18:30			9,25	7,75	1,00			0,25	0,25		
Wed	29.05.2024	8:30	9:00	0,25	9:00	15:00	0,50	15:00	15:15			6,00	5,50				0,50			
Thu	30.05.2024	8:30	9:00	0,25	9:00	18:15	0,50					9,00			8,75				0,25	
Fri	31.05.2024																			
short report												Σ	30,25	13,25	1,00	8,75	6,75	0,25	0,25	

Signal check: missing enable signal, solved by connecting wires to get a constantly active signal, new enable is solved by encoder speed and line speed signal.

Test Jobs optimising parameters, afterwards real production with fine tuning parameters.

Operator training. (See AC)

Training Vivien Coutellier to be able to support in the future.

Backup archived, remote maintenance will only be established when necessary

☐ Material required as per attached list! ☒ work completed ☐ additional visit necessary

59128 Flers en Escrebieux 30.05.2024	signature technician 	signature customer 
	Beermann, Moritz	30.05.2024 17:32

